

**Electronic Articles of Incorporation
For**

P05000077460
FILED
May 26, 2005
Sec. Of State
jshivers

ALUMINUM SERVICES & WORKS INC

The undersigned incorporator, for the purpose of forming a Florida profit corporation, hereby adopts the following Articles of Incorporation:

Article I

The name of the corporation is:

ALUMINUM SERVICES & WORKS INC

Article II

The principal place of business address:

9316 DUBOIS BLVD
ORLANDO, FL. 32825

The mailing address of the corporation is:

9316 DUBOIS BLVD
ORLANDO, FL. 32825

Article III

The purpose for which this corporation is organized is:

ANY AND ALL LAWFUL BUSINESS.

Article IV

The number of shares the corporation is authorized to issue is:

1000@\$1.00

Article V

The name and Florida street address of the registered agent is:

ANDRES MANCUSO
9316 DUBOIS BLVD
ORLANDO, FL. 32825

I certify that I am familiar with and accept the responsibilities of registered agent.

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Registered Agent Signature: ANDRES MANCUSO

Article VI

The name and address of the incorporator is:

ANDRES MANCUSO
9316 DUBOIS BLVD

ORLANDO FL 32825

Incorporator Signature: ANDRES MANCUSO

Article VII

The initial officer(s) and/or director(s) of the corporation is/are:

Title: P VP
ANDRES MANCUSO
9316 DUBOIS BLVD
ORLANDO, FL. 32825

Title: S T
ANDRES MANCUSO
9316 DUBOIS BLVD
ORLANDO, FL. 32825

Article VIII

The effective date for this corporation shall be:

06/01/2005