

# **Electronic Articles of Incorporation For**

P05000065862  
FILED  
May 04, 2005  
Sec. Of State  
shawkes

KARLIE LAINE BENNETT, P.A.

The undersigned incorporator, for the purpose of forming a Florida profit corporation, hereby adopts the following Articles of Incorporation:

## **Article I**

The name of the corporation is:

KARLIE LAINE BENNETT, P.A.

## **Article II**

The principal place of business address:

5459 BENTGRASS DRIVE  
#105  
SARASOTA, FL. 34235

The mailing address of the corporation is:

5459 BENTGRASS DRIVE  
#105  
SARASOTA, FL. 34235

## **Article III**

The purpose for which this corporation is organized is:

THIS CORPORATION IS ORGANIZED FOR THE PURPOSES OF  
CONDUCTING SERVICES AND BUSINESS IN THE STATE OF FLORIDA  
ASSOCIATED WITH A LICENSED REAL ESTATE AGENT.

## **Article IV**

The number of shares the corporation is authorized to issue is:

1,000,000

## **Article V**

The name and Florida street address of the registered agent is:

KARLIE L BENNETT  
5459 BENTGRASS DRIVE  
#105  
SARASOTA, FL. 34235

I certify that I am familiar with and accept the responsibilities of registered agent.

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Registered Agent Signature: KARLIE L. BENNETT

### **Article VI**

The name and address of the incorporator is:

KARLIE L. BENNETT  
5459 BENTGRASS DRIVE  
#105  
SARASOTA, FL 34235

Incorporator Signature: KARLIE L. BENNETT

### **Article VII**

The initial officer(s) and/or director(s) of the corporation is/are:

Title: P  
KARLIE L BENNETT  
5459 BENTGRASS DRIVE, #105  
SARASOTA, FL. 34235

### **Article VIII**

The effective date for this corporation shall be:

05/04/2005