

**Electronic Articles of Incorporation
For**

P05000062916
FILED
April 29, 2005
Sec. Of State
nculligan

ACE ALUMINUM INC.

The undersigned incorporator, for the purpose of forming a Florida profit corporation, hereby adopts the following Articles of Incorporation:

Article I

The name of the corporation is:
ACE ALUMINUM INC.

Article II

The principal place of business address:
2798 TISHMAN AVENUE
NORTH PORT, FL. US 34286

The mailing address of the corporation is:
2798 TISHMAN AVENUE
NORTH PORT, FL. US 34286

Article III

The purpose for which this corporation is organized is:
ALUMINUM SOFFIT & FACIA

Article IV

The number of shares the corporation is authorized to issue is:
1000

Article V

The name and Florida street address of the registered agent is:
ANA OADE
2798 TISHMAN AVENUE
NORTH PORT, FL. 34286

I certify that I am familiar with and accept the responsibilities of registered agent.

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Registered Agent Signature: ANA OADE

Article VI

The name and address of the incorporator is:

NOEL BROWN
791 MOHAWK ROAD
VENICE, FL. 34293

Incorporator Signature: NOEL BROWN

Article VII

The initial officer(s) and/or director(s) of the corporation is/are:

Title: D,P
ANA OADE
2798 TISHMAN AVENUE
NORTH PORT, FL. 34286 US

Article VIII

The effective date for this corporation shall be:

04/29/2005