

**Electronic Articles of Incorporation
For**

P05000045675
FILED
March 28, 2005
Sec. Of State
clewis

3M ALUMINUM CORP.

The undersigned incorporator, for the purpose of forming a Florida profit corporation, hereby adopts the following Articles of Incorporation:

Article I

The name of the corporation is:

3M ALUMINUM CORP.

Article II

The principal place of business address:

5550 PGA BLVD
SUITE 5131
ORLANDO, FL. US 32839

The mailing address of the corporation is:

5550 PGA BLVD
SUITE 5131
ORLANDO, FL. US 32839

Article III

The purpose for which this corporation is organized is:

ANY AND ALL LAWFUL BUSINESS.

Article IV

The number of shares the corporation is authorized to issue is:

1000 STOCKS SHARES

Article V

The name and Florida street address of the registered agent is:

MARCELO V SANTOS
4425 S. KIRKMAN RD
SUITE 304
ORLANDO, FL. 32811

I certify that I am familiar with and accept the responsibilities of registered agent.

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Registered Agent Signature: MARCELO VITORINO SANTOS

Article VI

The name and address of the incorporator is:

MARCELO VITORINO SANTOS
4425 S. KIRKMAN RD SUITE 304
ORLANDO - FL 32811

Incorporator Signature: MARCELO VITORINO SANTOS

Article VII

The initial officer(s) and/or director(s) of the corporation is/are:

Title: P
MARCELO V SANTOS
4425 S. KIRKMAN RD
ORLANDO, FL. 32811 US

Title: VP
MARCIO M LEITE
4425 S. KIRKMAN RD
ORLANDO, FL. 32811 US

Title: S
JOSE ANTONIO O ROCHA
5501 CONROY RD SUITE #1
ORLANDO, FL. 32811

Article VIII

The effective date for this corporation shall be:

03/25/2005