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Florida Department of State
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To:
Division of Corporations
Fax Number : (850)205-0381

From:
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epoca overseas, corp.

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ARTICLES OF INCORPORATION
OF
EPOCA OVERSEAS, CORP.

FILED
05 MAR 23 AM 11:07
CLERK OF CIRCUIT COURT
JANUARY 2007
ORLANDO, FLORIDA

ARTICLE I
NAME

The name of this corporation is EPOCA OVERSEAS, CORP.

ARTICLE II
ADDRESS

The principal office and mailing address of the Company is:

8968 Grey Hawk Point
Orlando, Florida 32836

ARTICLE III
TERM OF CORPORATE EXISTENCE

This corporation shall exist perpetually unless dissolved according to law and such existence shall commence at the time of the filing of these Articles of Incorporation with the Secretary of State of Florida.

ARTICLE IV
PERMITTED ACTIVITY

This corporation is organized for the purpose of transacting

This Instrument Prepared By:
FREEMAN, HABER, ROJAS & STANNAM, LLP
Sidney Menezes
Florida Bar 192678
520 Brickell Key Drive, Suite O-305
Miami, Florida 33131
Telephone: (305) 374-3800

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any and all lawful business for which corporations may be incorporated under Chapter 607, Florida Statutes, as now exists or may hereafter be amended.

ARTICLE V

AUTHORIZED SHARES

The aggregate number of shares which the corporation shall have authority to issue shall be One Thousand (1,000) shares of voting common stock with \$1.00 par value per share.

ARTICLE VI

PREEMPTIVE RIGHTS

Every shareholder, upon the sale for cash of any new stock of this corporation, shall have the right to purchase his pro-rata share thereof (as nearly as may be done without the issuance of fractional shares) at the price at which it is offered to others.

ARTICLE VII

REGISTERED OFFICE AND AGENT

The initial registered office of the corporation and initial place of business is 520 Brickell Key Drive, Suite 0-305, Miami, Florida 33131. The initial Registered Agent is Transglobal Corporate Administration, LLC, a Florida limited liability company.

ARTICLE VIII

DIRECTORS

The business of the corporation shall be managed by a Board of Directors consisting of not fewer than one person, the exact

number to be determined from time to time in accordance with the By-Laws.

The name and address of the directors of the Board of Directors who shall serve until the first annual meeting of shareholders or until his successor is elected and qualified shall be:

Francia Y. Fussik 8968 Grey Hawk Point
Orlando, Florida 32836

ARTICLE IX

OFFICERS

The name and address of the Officers of the corporation who shall serve until the first annual meeting of shareholders or until his successor is elected and qualified shall be:

Francia Y. Fussik (President/Secretary/Treasurer)
8968 Grey Hawk Point
Orlando, Florida 32836

ARTICLE X

INCORPORATOR

The name and address of the Incorporator is: Sidney Menezes,
520 Brickell Key Drive, Suite 0-305, Miami, Florida 33131.

ARTICLE XI

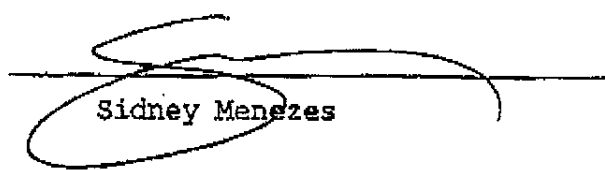
INDEMNIFICATION

Every person now or hereafter serving as Director, officer or employee of the corporation shall be indemnified and held harmless by the corporation from and against any and all loss, cost, liability and expense that may be imposed upon or incurred by him

in connection with or resulting from any claim, action, suit or proceeding, in which he may become involved, as a party or otherwise, by reason of his being or having been a Director, officer or employee of the corporation, whether or not he continues to be such at the time such loss, cost, liability or expense shall have been imposed or incurred, except with regard to matters as to which any such Director, officer or employee shall be adjudged in any claim, action, suit or proceeding to be liable for his own gross negligence or willful misconduct in the performance of duty.

Expenses (including attorneys' fees) incurred in defending any claim action, suit or proceeding may be paid by the corporation in advance of the final disposition of such a proceeding.

IN WITNESS WHEREOF, I have signed these Articles of Incorporation this 23rd of March 2005.


Sidney Menezes

STATE OF FLORIDA)

)

COUNTY OF MIAMI-DADE)

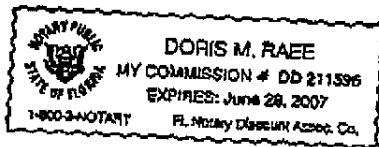
BEFORE ME, the undersigned authority, personally appeared SIDNEY MENEZES, who is personally known to me or who has produced _____ for identification and who is known to be and known by me to be the person who executed the foregoing Articles of Incorporation, and he acknowledged before me according

to law, that he made and subscribed the same for the purposes mentioned and set forth.

IN WITNESS WHEREOF, I have set my hand and seal in the State and County above, this 23 day of MARCH, 2005.


Notary Public

My Commission Expires:



Handwritten signature/initials

**CERTIFICATE OF DESIGNATION
REGISTERED AGENT/REGISTERED OFFICE**

Pursuant to the provisions of Section 607.0501, Florida Statutes, the undersigned corporation, organized under the laws of the State of Florida, submits the following statement in designating the registered office/registered agent, in the State of Florida.

1. The name of the corporation is: EPOCA OVERSEAS, CORP.
2. The name and address of the Registered agent and office is: Transglobal Corporate Administration, LLC, 520 Brickell Key Drive, Suite O-305, Miami, Florida 33131.

Having been named as registered agent and to accept service of process for the above stated corporation at the place designated in this certificate, I hereby accept the appointment as registered agent and agreed to act in this capacity. I further agree to comply with the provisions of all statutes relating to the proper and complete performance of my duties, and I am familiar with and accept the obligations of my position as registered agent.

Signature: TRANSGLOBAL CORPORATE ADMINISTRATION, LLC,
a Florida limited liability company

By:

Print:

Handwritten signature of Sam P. Haven
Sam P. Haven, President

Date: *March 23*, 2005

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SECRETARY OF STATE

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