# **Electronic Articles of Incorporation For**

P05000043646 FILED March 23, 2005 Sec. Of State clewis

VIJAY SAMTANI, P.A.

The undersigned incorporator, for the purpose of forming a Florida profit corporation, hereby adopts the following Articles of Incorporation:

#### **Article I**

The name of the corporation is:

VIJAY SAMTANI, P.A.

## **Article II**

The principal place of business address:

9400 GLADIOLUS DRIVE #100 FORT MYERS, FL. US 33908

The mailing address of the corporation is:

9400 GLADIOLUS DRIVE #100 FORT MYERS, FL. US 33908

## **Article III**

The purpose for which this corporation is organized is:

THE CORPORATION MAY ENGAGE IN EACH AND EVERY ASPECT OF THE REAL ESTATE PROFESSION, BUT ONLY THROUGH ITS OFFICERS, EMPLOYEES, AND AGENTS WHO ARE DULY LICENSED OR OTHERWISE LEGALLY AUTHORIZED TO RENDER SUCH PROFESSIONAL SERVICES.

#### **Article IV**

The number of shares the corporation is authorized to issue is: 100

# Article V

The name and Florida street address of the registered agent is:

VIJAY SAMTANI 9400 GLADIOLUS DRIVE #100 FORT MYERS, FL. 33908 I certify that I am familiar with and accept the responsibilities of registered agent.

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Registered Agent Signature: VIJAY SAMTANI

# **Article VI**

The name and address of the incorporator is:

FORRESTER, HART, & BELISLE P.L. 1429 COLONIAL BLVD. STE. 201 FORT MYERS, FL 33907

Incorporator Signature: JAMES H. FORRESTER

## **Article VII**

The initial officer(s) and/or director(s) of the corporation is/are:

Title: PVST VIJAY SAMTANI 9400 GLADIOLUS DRIVE #100 FORT MYERS, FL. 33908 US