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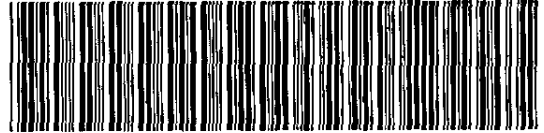
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OF COUNSEL

*BOARD CERTIFIED REAL ESTATE LAWYER

SANDRA L. SUNDHEIM-STAUSBAUGH

February 11, 2005

Division of Corporations
Secretary of State
Post Office Box 6327
Tallahassee, Florida 32314


RE: Z Metal Works, Inc.

Dear Sirs:

I have enclosed a check in the amount of \$78.75 to cover your filing fee and obtaining a certified copy of the enclosed Articles of Incorporation for the above corporation.

Once the Articles have been filed, please return the copy to my office marked as filed.

Sincerely yours,


Frederick G. Sundheim, Jr.

FGS:sn

Encls.

B-603B

cc: Mr. and Mrs. Timothy Beurrier

**ARTICLES OF INCORPORATION
OF
Z METAL WORKS, INC.**

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ARTICLE I. NAME

The name of this corporation shall be Z METAL WORKS, INC.

ARTICLE II. TERM OF EXISTENCE

This corporation is to exist perpetually.

ARTICLE III. NATURE OF BUSINESS

This corporation is organized for the purpose of transacting any and all lawful business.

ARTICLE IV. CAPITAL STOCK

The maximum number of shares of stock that this corporation is authorized to have outstanding at any one time is 1,000 shares of common stock having a par value of One (\$1.00) Dollar per share.

ARTICLE V. PRINCIPAL AND REGISTERED OFFICE

The street address of the principal office of this corporation in the State of Florida is 1201 SE Starfish Lane, Stuart, FL 34996. The street address of the initial registered office of this corporation in the State of Florida is 1201 SE Starfish Lane, Stuart, Florida. The name of the initial registered agent at such address is NEARRA Z. BEURRIER.

**ARTICLE VI
MANAGEMENT BY SHAREHOLDERS**

The business of the corporation shall be managed by the shareholders of the corporation. There will be no directors.

ARTICLE VII. OFFICERS

The names and street addresses of the subscribers of these Articles of Incorporation are:

Name	Address	Office
TIMOTHY C. BEURRIER	1201 SE Starfish Lane Stuart, FL 34996	P
NEARRA Z. BEURRIER	1201 SE Starfish Lane Stuart, FL 34996	VP/T/S

ARTICLE VIII. BY-LAWS

The power to adopt, alter, amend or repeal By-Laws shall be vested in the Shareholders.

ARTICLE IX. AMENDMENTS

These Articles of Incorporation may be amended in the manner provided by law. Every amendment shall be approved (by the board of directors, proposed by them to the shareholders and approved) at a shareholders' meeting by a majority of the stock entitled to vote thereon, unless all the directors and all of the shareholders sign a written statement manifesting their intention that a certain amendment of these Articles of Incorporation be made.

ARTICLE X. PREEMPTIVE RIGHTS

Upon the sale of any unissued or treasury shares of the corporation, each shareholder shall have the preemptive right to purchase his prorata share thereof at the price at which it is offered to others. This preemptive right is limited to the extent that no fractional shares will be issued or sold.

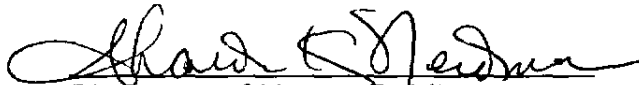
ARTICLE XI. INCORPORATOR

The name and address of the initial incorporator is NEARRA Z. BEURRIER, 1201 SE Starfish Lane, Stuart, FL 34996.


NEARRA Z. BEURRIER

STATE OF FLORIDA
COUNTY OF MARTIN

The foregoing instrument was acknowledged before me this 10 day of February, 2005, by NEARRA Z. BEURRIER, who is ☒ personally known to me or who has produced as identification _____.


Signature of Notary Public



Print, type or stamp commissioned
name of Notary Public

I, NEARRA Z. BEURRIER, having been designated to act as Registered Agent, hereby consent to act in that capacity until removed or my resignation is submitted.


NEARRA Z. BEURRIER

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