# **Electronic Articles of Incorporation For**

P05000019279 FILED February 07, 2005 Sec. Of State jshivers

SHANA BUSWELL-CHARKOW, P.A.

The undersigned incorporator, for the purpose of forming a Florida profit corporation, hereby adopts the following Articles of Incorporation:

## **Article I**

The name of the corporation is: SHANA BUSWELL-CHARKOW, P.A.

### **Article II**

The principal place of business address:

202 E. SOUTH STREET #6039 ORLANDO, FL. 32801

The mailing address of the corporation is:

202 E. SOUTH STREET #6039 ORLANDO, FL. 32801

#### **Article III**

The purpose for which this corporation is organized is:

TO OPERATE A BUSINESS OFFERING THE SERVICES OF A REAL ESTATE PROFESSIONAL

#### Article IV

The number of shares the corporation is authorized to issue is: 1000

## **Article V**

The name and Florida street address of the registered agent is:

SHANA BUSWELL-CHARKOW 202 E. SOUTH STREET #6039 ORLANDO, FL. 32801 I certify that I am familiar with and accept the responsibilities of registered agent.

Registered Agent Signature: SHANA BUSWELL-CHARKOW

Article VI

The name and address of the incorporator is:

JACK CALLAHAN 451 CENTRAL PARK DRIVE LARGO, FL 33771

Incorporator Signature: JACK CALLAHAN

**Article VII** 

The initial officer(s) and/or director(s) of the corporation is/are:

Title: D,P SHANA BUSWELL-CHARKOW 202 E. SOUTH STREET, #6039 ORLANDO, FL. 32801 P05000019279 FILED February 07, 2005 Sec. Of State ishivers