

**Electronic Articles of Incorporation
For**

P05000008130
FILED
January 18, 2005
Sec. Of State
bmcknight

ALUMINUM ALLIANCE, INC.

The undersigned incorporator, for the purpose of forming a Florida profit corporation, hereby adopts the following Articles of Incorporation:

Article I

The name of the corporation is:

ALUMINUM ALLIANCE, INC.

Article II

The principal place of business address:

7544 OAK BROOK DRIVE
ZEPHYRHILLS, FL. 33540

The mailing address of the corporation is:

7544 OAK BROOK DRIVE
ZEPHYRHILLS, FL. 33540

Article III

The purpose for which this corporation is organized is:

ANY AND ALL LAWFUL BUSINESS.

Article IV

The number of shares the corporation is authorized to issue is:

1000

Article V

The name and Florida street address of the registered agent is:

RICHARD E KENNER
7544 OAK BROOK DRIVE
ZEPHYRHILLS, FL. 33540

I certify that I am familiar with and accept the responsibilities of registered agent.

P05000008130
FILED
January 18, 2005
Sec. Of State
bmcknight

Registered Agent Signature: RICHARD E. KENNER

Article VI

The name and address of the incorporator is:

RICHARD E. KENNER
7544 OAK BROOK DRIVE
ZEPHYRHILLS, FLORIDA 33540

Incorporator Signature: RICHARD E. KENNER

Article VII

The initial officer(s) and/or director(s) of the corporation is/are:

Title: P
RICHARD E KENNER
7544 OAK BROOK DRIVE
ZEPHYRHILLS, FL. 33540

Title: SEC
RICHARD E KENNER
7544 OAK BROOK DRIVE
ZEPHYRHILLS, FL. 33540

Title: TREA
RICHARD E KENNER
7544 OAK BROOK DRIVE
ZEPHYRHILLS, FL. 33540