# **Electronic Articles of Incorporation For**

P04000171507 FILED December 23, 2004 Sec. Of State jshivers

BILL PREISSNER, P.A.

The undersigned incorporator, for the purpose of forming a Florida profit corporation, hereby adopts the following Articles of Incorporation:

#### Article I

The name of the corporation is:

BILL PREISSNER, P.A.

## **Article II**

The principal place of business address:

1335 SECOND STREET SARASOTA, FL. 34236

The mailing address of the corporation is:

1335 SECOND STREET SARASOTA, FL. 34236

#### **Article III**

The purpose for which this corporation is organized is:

TO ENGAGE IN AND CARRY ON ALL ASPECTS OF THE BUSINESS OF REAL ESTATE WITHIN THE STATE OF FLORIDA, AND TO DO THOSE THINGS THAT ARE NECESSARY OR PROPER IN CONNECTION WITH THAT BUSINESS.

#### **Article IV**

The number of shares the corporation is authorized to issue is: 7500

### **Article V**

The name and Florida street address of the registered agent is:

WILLIAM A PREISSNER JR 1335 SECOND STREET SARASOTA, FL. 34236 I certify that I am familiar with and accept the responsibilities of registered agent.

Registered Agent Signature: WILLIAM A. PREISSNER JR.

# **Article VI**

The name and address of the incorporator is:

WILLIAM A. PREISSNER, JR. 1335 SECOND STREET SARASOTA, FL 34236

Incorporator Signature: WILLIAM A. PREISSNER, JR.

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