Electronic Articles of Incorporation For

P04000158538 FILED November 22, 2004 Sec. Of State bregister

ALL PHAZE ALUMINUM, INC.

The undersigned incorporator, for the purpose of forming a Florida profit corporation, hereby adopts the following Articles of Incorporation:

Article I

The name of the corporation is:

ALL PHAZE ALUMINUM, INC.

Article II

The principal place of business address:

1809 VILLA DRIVE DELTONA, FL. 32738

The mailing address of the corporation is:

PO BOX 390846 DELTONA, FL. 32738

Article III

The purpose for which this corporation is organized is: ANY AND ALL LAWFUL BUSINESS.

Article IV

The number of shares the corporation is authorized to issue is: 100

Article V

The name and Florida street address of the registered agent is:

TERRI L TOOLE 1809 VILLA DRIVE DELTONA, FL. 32738 I certify that I am familiar with and accept the responsibilities of registered agent.

Registered Agent Signature: TERRI L TOOLE

Article VI

The name and address of the incorporator is:

TERRI L TOOLE 1809 VILLA DRIVE DELTONA, FL 32738

Incorporator Signature: TERRI L TOOLE

Article VII

The initial officer(s) and/or director(s) of the corporation is/are:

Title: PDST TERRI L TOOLE 1809 VILLA DRIVE DELTONA, FL. 32738

Title: VP RICK KOGER 1809 VILLA DRIVE DELTONA, FL. 32738 P04000158538 FILED November 22, 2004 Sec. Of State bregister