

**Electronic Articles of Incorporation
For**

P04000156592
FILED
November 17, 2004
Sec. Of State
jshivers

SOUTHERN GULF COAST ALUMINUM INC.

The undersigned incorporator, for the purpose of forming a Florida profit corporation, hereby adopts the following Articles of Incorporation:

Article I

The name of the corporation is:

SOUTHERN GULF COAST ALUMINUM INC.

Article II

The principal place of business address:

4117 GARDNER DR.
PORT CHARLOTTE, FL. US 33952

The mailing address of the corporation is:

4117 GARDNER DR.
PORT CHARLOTTE, FL. US 33952

Article III

The purpose for which this corporation is organized is:

ANY AND ALL LAWFUL BUSINESS.

Article IV

The number of shares the corporation is authorized to issue is:

1000

Article V

The name and Florida street address of the registered agent is:

MATTHEW C JOHNSTON
21308 KNOLLWOOD AVE.
PORT CHARLOTTE, FL. 33952

I certify that I am familiar with and accept the responsibilities of registered agent.

P04000156592
FILED
November 17, 2004
Sec. Of State
jshivers

Registered Agent Signature: MATTHEW C. JOHNSTON

Article VI

The name and address of the incorporator is:

MATTHEW C. JOHNSTON
21308 KNOLLWOOD AVE.
PORT CHARLOTTE, FL 33952

Incorporator Signature: MATTHEW C. JOHNSTON

Article VII

The initial officer(s) and/or director(s) of the corporation is/are:

Title: P
MATTHEW C JOHNSTON
21308 KNOLLWOOD AVE
PORT CHARLOTTE, FL. 33952 US

Title: VP
SCOTT M CONLEY
4117 GARDNER DR.
PORT CHARLOTTE, FL. 33952 US

Article VIII

The effective date for this corporation shall be:

11/15/2004