

**Electronic Articles of Incorporation
For**

P04000116183
FILED
August 10, 2004
Sec. Of State
jshivers

FRANK PHELPS ALUMINUM, INC.

The undersigned incorporator, for the purpose of forming a Florida profit corporation, hereby adopts the following Articles of Incorporation:

Article I

The name of the corporation is:

FRANK PHELPS ALUMINUM, INC.

Article II

The principal place of business address:

314 ROBIN AVENUE
SEBRING, FL. US 33870

The mailing address of the corporation is:

314 ROBIN AVENUE
SEBRING, FL. US 33870

Article III

The purpose for which this corporation is organized is:

ANY AND ALL LAWFUL BUSINESS.

Article IV

The number of shares the corporation is authorized to issue is:

8000

Article V

The name and Florida street address of the registered agent is:

FRANK PHELPS
314 ROBIN AVENUE
SEBRING, FL. 33870

I certify that I am familiar with and accept the responsibilities of registered agent.

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Registered Agent Signature: FRANK PHELPS

Article VI

The name and address of the incorporator is:

FRANK PHELPS
314 ROBIN AVENUE
SEBRING, FLORIDA 33870

Incorporator Signature: FRANK PHELPS

Article VII

The initial officer(s) and/or director(s) of the corporation is/are:

Title: P
FRANK PHELPS
314 ROBIN AVENUE
SEBRING, FL. 33870 US

Title: VP
STELLA PHELPS
314 ROBIN AVENUE
SEBRING, FL. 33870 US

Title: S
FRANK PHELPS
314 ROBIN AVENUE
SEBRING, FL. 33870 US

Title: T
STELLA PHELPS
314 ROBIN AVENUE
SEBRING, FL. 33870 US

Article VIII

The effective date for this corporation shall be:

08/10/2004