

**Electronic Articles of Incorporation
For**

P04000065325
FILED
April 20, 2004
Sec. Of State
nculligan

SILVEIRA ALUMINUM SERVICES CORP.

The undersigned incorporator, for the purpose of forming a Florida profit corporation, hereby adopts the following Articles of Incorporation:

Article I

The name of the corporation is:

SILVEIRA ALUMINUM SERVICES CORP.

Article II

The principal place of business address:

4668 CASON COVER DR
SUITE 214
ORLANDO, FL. 32811

The mailing address of the corporation is:

4668 CASON COVER DR
SUITE 214
ORLANDO, FL. 32811

Article III

The purpose for which this corporation is organized is:

ANY AND ALL LAWFUL BUSINESS.

Article IV

The number of shares the corporation is authorized to issue is:

1000 STOCKS

Article V

The name and Florida street address of the registered agent is:

BERNARDO I SILVEIRA
4668 CASON COVER DR
SUITE 214
ORLANDO, FL. 32811

I certify that I am familiar with and accept the responsibilities of registered agent.

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Registered Agent Signature: BERNARDO INACIO SILVEIRA

Article VI

The name and address of the incorporator is:

BERNARDO INACIO SILVEIRA
4668 CASON COVER DR
SUITE 214
ORLANDO, FL 32811

Incorporator Signature: BERNARDO INACIO SILVEIRA

Article VII

The initial officer(s) and/or director(s) of the corporation is/are:

Title: P
BERNARDO I SILVEIRA
4668 CASON COVER DR
ORLANDO, FL. 32811

Article VIII

The effective date for this corporation shall be:

04/19/2004