

**Electronic Articles of Incorporation  
For**

P04000047580  
FILED  
March 17, 2004  
Sec. Of State  
WCUNNINGHAM

QUALITY ALUMINUM CORP

The undersigned incorporator, for the purpose of forming a Florida profit corporation, hereby adopts the following Articles of Incorporation:

**Article I**

The name of the corporation is:

QUALITY ALUMINUM CORP

**Article II**

The principal place of business address:

4668 CAYSON COVE DR  
SUITE 214  
ORLANDO, FL. 32811

The mailing address of the corporation is:

4668 CAYSON COVE DR  
SUITE 214  
ORLANDO, FL. 32811

**Article III**

The purpose for which this corporation is organized is:

ANY AND ALL LAWFUL BUSINESS.

**Article IV**

The number of shares the corporation is authorized to issue is:

1000 SHARES

**Article V**

The name and Florida street address of the registered agent is:

PAULO F MOREIRA  
4668 CAYSON COVE DR  
SUITE 214  
ORLANDO, FL. 32811

I certify that I am familiar with and accept the responsibilities of registered agent.

**P04000047580  
FILED  
March 17, 2004  
Sec. Of State  
WCUNNINGHAM**

Registered Agent Signature: PAULO MOREIRA

### **Article VI**

The name and address of the incorporator is:

PAULO MOREIRA  
4668 CAYSON COVE DR #214  
ORLANDO - FL 32811

Incorporator Signature: PAULO MOREIRA

### **Article VII**

The initial officer(s) and/or director(s) of the corporation is/are:

Title: P  
PAULO F MOREIRA  
4668 CAYSON COVE DR SUITE 214  
ORLANDO, FL. 32811

### **Article VIII**

The effective date for this corporation shall be:

03/16/2004