

**Electronic Articles of Incorporation
For**

**P04000038095
FILED
February 27, 2004
Sec. Of State**

K&M ALUMINUM INC.

The undersigned incorporator, for the purpose of forming a Florida profit corporation, hereby adopts the following Articles of Incorporation:

Article I

The name of the corporation is:

K&M ALUMINUM INC.

Article II

The principal place of business address:

12069 SHADOW RIDGE BLVD.
HUDSON, FL. US 34669

The mailing address of the corporation is:

12069 SHADOW RIDGE BLVD.
HUDSON, FL. US 34669

Article III

The purpose for which this corporation is organized is:

ANY AND ALL LAWFUL BUSINESS.

Article IV

The number of shares the corporation is authorized to issue is:

100

Article V

The name and Florida street address of the registered agent is:

MIKE J FUREY
12069 SHADOW RIDGE BLVD.
HUDSON, FL. 34669

I certify that I am familiar with and accept the responsibilities of registered agent.

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Registered Agent Signature: MIKE J FUREY

Article VI

The name and address of the incorporator is:

THOMAS G DRUM
12065 SHADOW RIDGE BLVD.
HUDSON FL.
34669

Incorporator Signature: THOMAS G DRUM

Article VII

The effective date for this corporation shall be:

03/03/2004