

**Electronic Articles of Incorporation
For**

P04000030903
FILED
February 17, 2004
Sec. Of State

WILLIAMS ALUMINUM, INC.

The undersigned incorporator, for the purpose of forming a Florida profit corporation, hereby adopts the following Articles of Incorporation:

Article I

The name of the corporation is:

WILLIAMS ALUMINUM, INC.

Article II

The principal place of business address:

P.O. BOX 2045
RIVERVIEW, FL. US 33569

The mailing address of the corporation is:

P.O. BOX 2045
RIVERVIEW, FL. US 33569

Article III

The purpose for which this corporation is organized is:

ANY AND ALL LAWFUL BUSINESS.

Article IV

The number of shares the corporation is authorized to issue is:

100

Article V

The name and Florida street address of the registered agent is:

RIVERVIEW FINANCIAL & ACCTG SVCS INC
7035 US HWY 301 S
RIVERVIEW, FL. 33569

I certify that I am familiar with and accept the responsibilities of registered agent.

**P04000030903
FILED
February 17, 2004
Sec. Of State**

Registered Agent Signature: DEBORAH GROTHEER

Article VI

The name and address of the incorporator is:

CHRISTOPHER MICHAEL WILLIAMS
P.O. BOX 2045
RIVERVIEW, FL 33569

Incorporator Signature: CHRISTOPHER MICHAEL WILLIAMS

Article VII

The initial officer(s) and/or director(s) of the corporation is/are:

Title: P
CHRISTOPHER M WILLIAMS
P.O. BOX 2045
RIVERVIEW, FL. 33569 US

Title: S
RICHARD A BOTTOMS
P.O. BOX 2045
RIVERVIEW, FL. 33569 US

Article VIII

The effective date for this corporation shall be:

02/13/2004