

**Electronic Articles of Incorporation
For**

P04000014601
FILED
January 20, 2004
Sec. Of State

SPRING GARDEN ALUMINUM SPECIALTIES, INC.

The undersigned incorporator, for the purpose of forming a Florida profit corporation, hereby adopts the following Articles of Incorporation:

Article I

The name of the corporation is:

SPRING GARDEN ALUMINUM SPECIALTIES, INC.

Article II

The principal place of business address:

1210 SPRING GARDENS RACH ROAD
DELEON SPRINGS, FL. US 32130

The mailing address of the corporation is:

1210 SPRING GARDENS RACH ROAD
DELEON SPRINGS, FL. US 32130

Article III

The purpose for which this corporation is organized is:

ANY AND ALL LAWFUL BUSINESS.

Article IV

The number of shares the corporation is authorized to issue is:

100

Article V

The name and Florida street address of the registered agent is:

MICHAEL D BINDSCHADLER
1210 SPRING GARDEN RANCH ROAD
DELEON SPRINGS, FL. 32130

I certify that I am familiar with and accept the responsibilities of registered agent.

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Registered Agent Signature: MICHAEL D BINDSCHADLER

Article VI

The name and address of the incorporator is:

MICHAEL D BINDSCHADLER
1210 SPRING GARDEN RANCH ROAD
DELEON SPRINGS FL 32130

Incorporator Signature: MICHAEL D BINDSCHADLER

Article VII

The initial officer(s) and/or director(s) of the corporation is/are:

Title: P
MICHAEL D BINDSCHADLER
1210 SPRING GARDEN RANCH ROAD
DELEON SPRINGS, FL. 32130 US

Article VIII

The effective date for this corporation shall be:

01/19/2004