

**Electronic Articles of Incorporation
For**

P04000009080
FILED
January 12, 2004
Sec. Of State

CALVERT ALUMINUM, INC.

The undersigned incorporator, for the purpose of forming a Florida profit corporation, hereby adopts the following Articles of Incorporation:

Article I

The name of the corporation is:

CALVERT ALUMINUM, INC.

Article II

The principal place of business address:

196 1/2 LINDA SUE DRIVE
LAKE HELEN, FL. 32744

The mailing address of the corporation is:

196 1/2 LINDA SUE DRIVE
LAKE HELEN, FL. 32744

Article III

The purpose for which this corporation is organized is:

ANY AND ALL LAWFUL BUSINESS.

Article IV

The number of shares the corporation is authorized to issue is:

100

Article V

The name and Florida street address of the registered agent is:

KAREN C CHADWELL
196 1/2 LINDA SUE DRIVE
LAKE HELEN, FL. 32744

I certify that I am familiar with and accept the responsibilities of registered agent.

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Registered Agent Signature: KAREN CHADWELL

Article VI

The name and address of the incorporator is:

OBADIAH CALVERT
196 1/2 LINDA SUE DRIVE
LAKE HELEN, FL 32744

Incorporator Signature: OBADIAH CALVERT

Article VII

The initial officer(s) and/or director(s) of the corporation is/are:

Title: P
OBADIAH J CALVERT
196 1/2 LINDA SUE DRIVE
LAKE HELEN, FL. 32744

Title: VP
MATTHEW A CALVERT
295 W. BLUE SPRINGS AVE.
ORANGE CITY, FL. 32763

Article VIII

The effective date for this corporation shall be:

01/10/2004