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SECRETARY OF STATE
DIVISION OF CORPORATIONS

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DIVISION OF CORPORATION

January 2, 2004

Precision Cut Aluminum, Inc.
9850 NE 60th St.
Bronson, FL 32621

Secretary of State
Division of Corporations
P.O. Box 6327
Tallahassee, FL 32314

RE: PRECISION CUT ALUMINUM, INC.

To Whom It May Concern:

Enclosed please find the original and one copy of the Articles of Incorporation for Precision Cut Aluminum, Inc., along with the registered agent acceptance and a check in the amount of \$78.75 for the Filing Fee, Registered Agent Designation and one Certified Copy.

Thank you,

A handwritten signature in black ink, appearing to read "Franklin Wiggins", written in a cursive style.

Franklin Wiggins
Incorporator

ARTICLES OF INCORPORATION

OF

Precision Cut Aluminum, Inc.

ARTICLE I. CORPORATE NAME

The name of the corporation shall be:

Precision Cut Aluminum, Inc.

ARTICLE II. ADDRESS OF PRINCIPAL OFFICE

The address of the principal office of this corporation shall be 9850 NE 60th St., Bronson, FL 32621. The mailing address for the corporation is 9850 NE 60th St., Bronson, FL 32621.

ARTICLE III. NATURE OF BUSINESS

The general nature of the business to be transacted by this Corporation is to engage in any and all business permitted under the laws of the State of Florida.

ARTICLE IV. CAPITAL STOCK

The maximum number of shares of stock that this corporation is authorized issue and have outstanding at any one time is 100 shares of common stock having a par value of \$1.00.

ARTICLE V. TERM OF EXISTENCE

This corporation shall have perpetual existence commencing upon filing of these articles.

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SECRETARY OF STATE
TALLAHASSEE, FLORIDA

**ARTICLE VI. REGISTERED AGENT AND INITIAL
REGISTERED OFFICE**

The registered agent and the street address of the initial Registered Office of this Corporation in the State of Florida shall be:

Franklin Wiggins
9850 NE 60th St.
Bronson, FL 32621

The Board of Directors, from time to time, may move the Registered Office to any other address in the State of Florida.

ARTICLE VII. BOARD OF DIRECTORS

This corporation shall have one (1) Director initially. The number of Directors may be increased or decreased from time to time by the By-Laws adopted by the stockholders, but shall never be less than one.

ARTICLE VIII. INITIAL DIRECTORS

The names of the initial directors of this Corporation and their street addresses are:

<u>NAME</u>	<u>ADDRESS</u>
Franklin Wiggins	9850 NE 60 th St. Bronson, FL 32621

The persons named as initial directors shall hold office for the first year of existence of this Corporation or until their successors are elected or appointed and have qualified, whichever occurs first.

ARTICLE IX. INCORPORATORS

The name and street address of the persons signing these Articles of Incorporation as the Incorporators are:

Franklin Wiggins
9850 NE 60th St.
Bronson, FL 32621

ARTICLE X. AMENDMENT

These Articles of Incorporation may be amended in the manner provided by law. Every amendment shall be approved by the Board of Directors, proposed by them to the stockholders and approved at a stockholders' meeting by at least a majority of the stock entitled to vote, unless all of the directors and all of the stockholders sign a written statement manifesting their intention that a certain amendment of these Articles of Incorporation made.

ARTICLE XI. BY-LAWS

The power to adopt, alter, amend or repeal By-Laws shall be vested in the Board of Directors and the Shareholders.

ARTICLE XII. RESTRICTIONS ON TRANSFER OF STOCK

Shares of capital stock of this Corporation shall be issued initially to the following persons and in the amounts set opposite their names:

ONE HUNDRED (100) SHARES - Franklin Wiggins

Shares held by the initial shareholders listed above may not be resold or otherwise transferred to other persons unless first offered to the remaining shareholders or to the Corporation. The price and terms of which, and the time within which, those shares may be offered and sold shall be further specified by written agreement among all of the shareholders and this corporation.

ARTICLE XIII. SPECIAL PROVISIONS

It is the intent of the incorporator that the corporation will qualify under section 1244 of the Internal Revenue Code and that the corporation will file as an "S" Corporation.

ARTICLE XIV. DISSOLUTION

In the event of dissolution, the assets of the Corporation shall be distributed to the stockholders.

ARTICLE XV. STOCK ENDORSEMENT

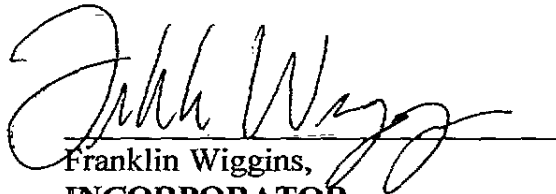
Each share of stock issued subject to these bylaws shall be endorsed as follows:

"Transfer, pledge, hypothecation, sale, assignment, gift or other disposition of this stock is restricted by an article of the bylaws of this corporation, a copy of which is on file at the office of the corporation."

ARTICLE XVI. INDEMNIFICATION

The Corporation shall indemnify any officer or director, or any former officer or director, to the full extent permitted by law.

IN WITNESS WHEREOF, the undersigned, as Incorporator(s), have executed the foregoing Articles of Incorporation on the 30th day of December, 2003.

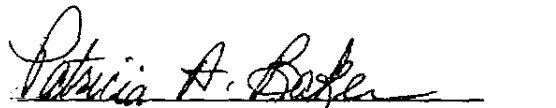

Franklin Wiggins,
INCORPORATOR

STATE OF FLORIDA
COUNTY OF LEVY

The foregoing instrument was acknowledge before me this 30th day of December, 2003 by Franklin Wiggins, who is personally know to me or has produced identification, and who did/did not take an oath.

Identification Produced:

DL


NOTARY PUBLIC
Typed Name: Patricia A. Baker
Commission No.:
Commission Expires:



Patricia A. Baker
My Commission DD213853
Expires May 20, 2007

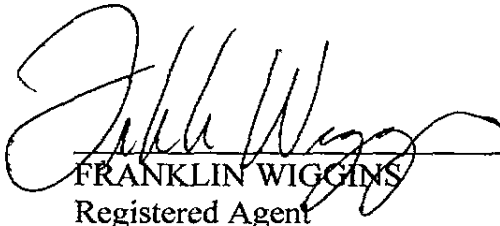
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ACCEPTANCE BY REGISTERED AGENT

SECRETARY OF STATE
TALLAHASSEE FLORIDA

HAVING BEEN NAMED to accept service of process for Precision Cut Aluminum, Inc. the place designated in Article Six of its Articles of Incorporation, I hereby agree to act in this capacity, I further agree to comply with the provisions of all statues relative to the proper and complete performance of my duties, and I accept the duties and obligations of Section 607.0505, Florida Statues.


FRANKLIN WIGGINS
Registered Agent

12-30-2003
Date