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FLORIDA PROFIT CORPORATION OR P.A.

USA Diamond Blade Corporation

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ARTICLES OF INCORPORATION

Article I. Name

The name of this Florida Corporation is: **USA Diamond Blade Corporation**

Article II. Address

The Corporation's mailing address is: 6466 NW 5th Way Ft. Lauderdale, FL 33309

Article III. Registered Agent

The name and address of the Corporation's registered agent is: Todd Tirico 6466 NW 5th Way Ft. Lauderdale, FL. 33309

Article IV. Board of Directors

The name of each member of the Corporation's Board of Directors is: Todd Tirico

The affairs of the Corporation shall be managed by a Board of Directors consisting of no less than one director. The number of directors may be increased or decreased from time to time in accordance with the Bylaws. The directors shall be protected from personal liability to the fullest extent permitted by applicable law.

American Incorporators Ltd. 1220 North Market Street Wilmington, DE 19801 800-421-2661

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Article V. Capital Stock

The Corporation shall have the authority to issue 100 shares of common stock with 0.00 par value.

Article VI. Incorporator

The name and address of the incorporator is: Wendy Gragg 1220 Market Street Suite 606 Wilmington, DE 19801

Article VII. Corporate Existence

These Articles of Incorporation shall become effective and the corporate existence will begin on October 13, 2003

The undersigned incorporator executor executed these Articles of Incorporation on October 13, 2003

Wendy Gragg Incorporator

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CERTIFICATE OF DESIGNATION REGISTERED AGENT/OFFICE

CORPORATION:

USA Diamond Blade Corporation

REGISTERED AGENT/OFFICE

Todd Tirico 6466 NW 5th Way Pt. Landerdale, FL 33309

I agree to act as registured agent to accept service of process for the corporation named above at the place designated in this Contificate.

I agree to comply with the provisions of all statutes relating to the proper and complete performance of the registered agent duties. I am familiar with and accept the obligations of the registered agent position.

Date: OCT / 13/2003

American incorporators Ltd. 1220 North Market Street, Suite 606 Wilmington, DE 19801 800-421-2661 TALLEMASSEE, FLORIER

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