

**Electronic Articles of Incorporation
For**

**P03000077288
FILED
July 14, 2003
Sec. Of State**

TRI COUNTY ALUMINUM, INC.

The undersigned incorporator, for the purpose of forming a Florida profit corporation, hereby adopts the following Articles of Incorporation:

Article I

The name of the corporation is:

TRI COUNTY ALUMINUM, INC.

Article II

The principal place of business address:

1001 S. WAPELLO STREET
NORTH PORT, FL. 34286

The mailing address of the corporation is:

1001 S. WAPELLO STREET
NORTH PORT, FL. 34286

Article III

The purpose for which this corporation is organized is:

ANY AND ALL LAWFUL BUSINESS.

Article IV

The number of shares the corporation is authorized to issue is:

100

Article V

The name and Florida street address of the registered agent is:

JAMES F BUCKMASTER
1001 S. WAPELLO STREET
NORTH PORT, FL. 34286

I certify that I am familiar with and accept the responsibilities of registered agent.

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Registered Agent Signature: JAMES F. BUCKMASTER

Article VI

The name and address of the incorporator is:

JAMES F. BUCKMASTER
1001 S. WAPELLO STREET

NORTH PORT, FLORIDA 34286

Incorporator Signature: JAMES F. BUCKMASTER

Article VII

The initial officer(s) and/or director(s) of the corporation is/are:

Title: P
JAMES F BUCKMASTER
1001 S. WAPELLO STREET
NORTH PORT, FL. 34286

Title: VP
ROBERT M LONG JR.
2605 ALBI TERRACE
NORTH PORT, FL. 34286