

**Electronic Articles of Incorporation
For**

**P03000032592
FILED
March 20, 2003
Sec. Of State**

SIGMA PROCESSES INC.

The undersigned incorporator, for the purpose of forming a Florida profit corporation, hereby adopts the following Articles of Incorporation:

Article I

The name of the corporation is:
SIGMA PROCESSES INC.

Article II

The principal place of business address:
322 E. CENTRAL BLVD.
SUITE 1901
ORLANDO, FL. US 32801

The mailing address of the corporation is:
322 E. CENTRAL BLVD.
SUITE 1901
ORLANDO, FL. US 32801

Article III

The purpose for which this corporation is organized is:
PROVIDE QUALITY CONSULTING/TRAINING TO ENABLE CLIENTS IN
DEFINING VARIABILITY AND REDUCING DEFECTS THROUGH THE USE
OF SIX SIGMA METHODOLOGY.

Article IV

The number of shares the corporation is authorized to issue is:
2000

Article V

The name and Florida street address of the registered agent is:
MARIA J WICKEY
322 E. CENTRAL BLVD.
SUITE 1901
ORLANDO, FL. 32801

I certify that I am familiar with and accept the responsibilities of registered agent.

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Registered Agent Signature: MARIA J. WICKEY

Article VI

The name and address of the incorporator is:

NINA BIRNBACH
10651 NE 11TH COURT
MIAMI SHORES, FL 33138

Incorporator Signature: NINA BIRNBACH

Article VII

The initial officer(s) and/or director(s) of the corporation is/are:

Title: P
MARIA WICKEY
322 E. CENTRAL BLVD., SUITE 1901
ORLANDO, FL. 32801 US