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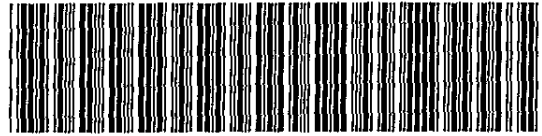
(Business Entity Name)

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03 JAN 21 AM 9:37
SECRETARY OF STATE
TALLAHASSEE, FLORIDA

gfc/b

Department of State
Division of Corporations
P.O. Box 6327
Tallahassee, FL 32314

SUBJECT: SANDRA HEAL, INC.

Enclosed is an original and one (1) copy of the articles of incorporation and a check for Seventy Dollars, (\$78.75).

SANDRA HEAL, INC.
C/O SANDRA HEAL
144 AMBER PLACE
MELBOURNE BEACH, FL
321-953-0301

**ARTICLES OF INCORPORATION
OF**

SANDRA HEAL, INC.

The undersigned incorporator (s), for the purpose of forming a corporation under the Florida Business Corporation Act, hereby adopt (s) the following Articles of Incorporation.

**ARTICLE I
CORPORATE NAME**

The name of this Corporation shall be:
SANDRA HEAL, INC.
located at
**144 Amber Place,
Melbourne Beach, FL 32951**

**ARTICLE II
PRINCIPAL OFFICE**

The principal place of business and mailing address of this corporation shall be: **144 Amber Place, Melbourne Beach, FL 32951.**

**ARTICLE III
NATURE OF BUSINESS AND POWER**

The nature of the business to be transacted by this Corporation is to engage in any and all business permitted under the laws of the State of Florida.

**ARTICLE IV
CAPITAL STOCK**

The maximum number of share of stock that this Corporation is authorized to issue and have outstanding at any one time is 100 shares of common stock having a par value of One Dollar (\$1.00) per share.

**ARTICLE V
TERM OF EXISTENCE**

This Corporation shall have perpetual existence, commencing upon filing of these Articles.

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**ARTICLE VI
REGISTERED AGENT
AND
INITIAL REGISTERED OFFICE**

The Registered Agent and the street address of the initial registered office of this Corporation in the State of Florida shall be:

**Sandra Heal
144 Amber Place
Melbourne Beach, FL 32951**

The Board of Directors, from time to time, may move the Registered Office to any other address in the State of Florida.

**ARTICLE VII
BOARD OF DIRECTORS**

This Corporation shall have one director(s) initially. The number of directors may be increased or diminished from time to time by By-laws adopted by the stockholders, but shall never be less than one (1).

**ARTICLE VIII
INITIAL DIRECTORS**

The name of the initial director(s) of this Corporation and the street address is:

**Sandra Heal
144 Amber Place
Melbourne Beach, FL 32951**

The persons named as initial directors shall hold office for the first year of existence of this Corporation or until their successors are elected or appointed and have qualified, whichever occurs first.

**ARTICLE IX
OFFICERS**

The officers of this Corporation shall be a President, Secretary and Treasurer, and any other office as the Board of Directors may deem necessary. Any two or more offices may be held by the same person.

**ARTICLE X
INITIAL OFFICERS**

The name of the initial officer(s) of this Corporation and their street address is:

President	Sandra Heal 144 Amber Place Melbourne Beach, FL 32951
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V.P./Sec./Tres.	Sandra Heal 144 Amber Place Melbourne Beach, FL 32951
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**ARTICLE XI
INCORPORATORS**

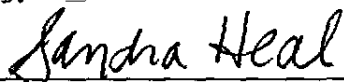
The name and address of the person signing these Articles of Incorporation as the Incorporator

**Sandra Heal
144 Amber Place
Melbourne Beach, FL 32951**

**ARTICLE XII
AMENDMENTS**

These Articles of Incorporation may be amended in the manner provided by law. Every amendment shall be approved by the Board of Directors, proposed by them to the stockholders and approved at a stockholders meeting by at least a majority of the stock entitled to vote, unless all of the directors and all of the stockholders sign a written statement manifesting their intention that a certain amendment of these Articles of Incorporation be made.

IN WITNESS WHEREOF, the undersigned as Incorporated, has executed the foregoing Articles of Incorporation of this 15th day of January 2003.

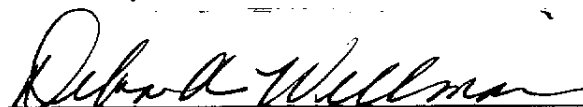


Sandra Heal

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TALLAHASSEE, FLORIDA

STATE OF FLORIDA
COUNTY OF BREVARD

BEFORE ME, a Notary Public, personally appeared Sandra Heal, to me known to be the person described as Incorporator and who executed the foregoing Articles of Incorporation, and acknowledged before me that She subscribed to these Articles of Incorporation on this 15th day of January, 2003.


Notary Public -State of Florida



Debra A. Willman
Commission # DD 016571
Expires May 24, 2005
Bonded Through
Atlantic Bonding Co., Inc.

My Commission Expires:

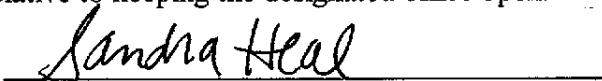
CERTIFICATE

In compliance with Section 48.091, Florida Statutes, the following is submitted:

That **Sandra Heal, Inc.**, desiring to organize under the laws of the State of Florida, with its principal office as indicated in the Articles of Incorporation, at the City of Melbourne Beach, County of Brevard, State of Florida, has named Sandra Heal, 144 Amber Place, City of Melbourne Beach, State of Florida, as its agent to accept service of process within this State.

ACKNOWLEDGMENT

Having been named to accept service of process for the above-named corporation, at the place designated in this Certificate, the undersigned agrees to act in this capacity, and agrees to comply with the provisions of Florida relative to keeping the designated office open.


Sandra Heal
As Registered Agent