

# 2005 FOR PROFIT CORPORATION ANNUAL REPORT

DOCUMENT# P02000132084

Entity Name: SANDRA W. BILGER, P.A.

FILED  
Jan 30, 2005  
Secretary of State

**Current Principal Place of Business:**

142 WHISPERING OAKS CIRCLE  
ST AUGUSTINE, FL 32080

**New Principal Place of Business:**

**Current Mailing Address:**

142 WHISPERING OAKS CIRCLE  
ST AUGUSTINE, FL 32080

**New Mailing Address:**

FEI Number: 11-3668298

FEI Number Applied For ( )

FEI Number Not Applicable ( )

Certificate of Status Desired ( )

**Name and Address of Current Registered Agent:**

BILGER, SANDRA W  
142 WHISPERING OAKS CIRCLE  
ST AUGUSTINE, FL 32080 US

**Name and Address of New Registered Agent:**

The above named entity submits this statement for the purpose of changing its registered office or registered agent, or both, in the State of Florida.

SIGNATURE: \_\_\_\_\_

Electronic Signature of Registered Agent

\_\_\_\_\_ Date

Election Campaign Financing Trust Fund Contribution ( ).

**OFFICERS AND DIRECTORS:**

Title: PSTD ( ) Delete  
Name: BILGER, SANDRA  
Address: 142 WHISPERING OAKS CIRCLE  
City-St-Zip: ST AUGUSTINE, FL 32080

**ADDITIONS/CHANGES TO OFFICERS AND DIRECTORS:**

Title: PSTD (X) Change ( ) Addition  
Name: BILGER, SANDRA W  
Address: 142 WHISPERING OAKS CIRCLE  
City-St-Zip: ST AUGUSTINE, FL 32080

I hereby certify that the information supplied with this filing does not qualify for the for the exemption stated in Section 119.07(3)(i), Florida Statutes. I further certify that the information indicated on this report or supplemental report is true and accurate and that my electronic signature shall have the same legal effect as if made under oath; that I am an officer or director of the corporation or the receiver or trustee empowered to execute this report as required by Chapter 607, Florida Statutes; and that my name appears above, or on an attachment with an address, with all other like empowered.

SIGNATURE: SANDRA W. BILGER

PSTD

01/30/2005

\_\_\_\_\_ Electronic Signature of Signing Officer or Director

\_\_\_\_\_ Date