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LAZARUS CORPORATE FILING SI	ERVICE		
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MIAMI, FLORIDA (305)552-5973			
TERESA ROMAN (TALLAHASSEE REPRES	ENTATIVE)		
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CORPORATION NAME(S) & DOCUMENT NUMBER(S) (if known): 1. G&L DIE CUTTING & FINISHING, CORP. (Corporation Name) (Document #)			
2.			
(Corporation Name) (Document #)			
(Corporation Name)	(Document #)		
4. (Cprporation Name) (Document #)			
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NEW FILINGS	AMENDMENTS		
	Amendment		
	Resignation of R.A., Officer/Director		
	Change of Registered Agent		
	Dissolution/Withdrawal		
	Merger		
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Annual Report	Foreign		
Fictitious Name	Limited Partnership		
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Examiner's Initials

CR2E031(9/92)

ARTICLES OF INCORPORATION OF G & L DIE CUTTING & FINISHING, CORP.

The undersigned incorporator for the purpose of forming a corporation under the Florida Business Corporation Act, hereby adopt the following Articles of Incorporation.

ARTICLE I - NAME

The name of this corporation is G& L Die Cutting & Finishing, Corp. (Hereinaster referred to as the "Corporation").

ARTICLE II - PRINCIPA OFFICE

The initial address of the principal office of the Corporation is 1837 S.W. 25 Street, Miami, Florida 33133 and the initial mailing address of the Corporation shall be 1837 S.W. 25 Street, Miami, Florida 33133.

ARTICLE III - COMMENCEMENT & DURATION

This Corporation shall have perpetual existence. The commencement of this corporation's existence shall be at the time of filling of these Articles of Incorporation.

ARTICLE IV - PURPOSE

The primary purpose of this Corporation is to engage in the practice of finishing for the printing trade business, and any business permitted under the laws of the United States and of Florida.

ARTICLE V - CAPITAL STOCK

The numbers of shares of stock that this corporation is authorized to issue is: 500 (five hundred) and it shall have no designated per value. The shares will be issued in the manner prescribed by the Board of Directors. Notwithstanding, anything in these Articles of Incorporation, this Corporation is authorized to issue only one class of stock and such stock shall be designated as common stock.

ARTICLE VI - INITIAL REGISTERED OFFICE AND AGENT

The name of the initial registered agent of this corporation is Diana E. Iser whose address is 14005 S.W. 154 Street, Miami, Florida 33177, upon whom in any action or proceeding against this corporation may be served.

ARTICLE VII – INITIAL BOARD OF DIRECTORS

This Corporation shall have one initial Director on the initial Board of Directors one who is an incorporation of this Corporation.

The initial Director on the initial Board of Directors shall remain on the initial Board of Directors until the first election of the Board of Directors to be held in a manner and at the point in the time prescribed by the bylaws adopted by this Corporation as amended from time to time. The number of directors may be increased or decreased from time to time in accordance with the bylaws adopted by this Corporation as amended from time to time. Notwithstanding anything in these articles of Incorporation the number of directors on the Board of directors shall never be less than (1). The names of the initial director on the initial Board of directors is:

NAME

TITLE

Gilberto R. Acosta

Director -President

ARTICLE VIII – OFFICERS

This Corporation shall have one initial office. President: Gilberto R. Acosta, address: 1837 S.W. 25 Street, Miami, Florida 33133.

ARTICLE IX – INDEMNIFICATION

This Corporation shall indemnify any Officer or Director, or former Officer or Director, to the full extent permitted by law.

ARTICLE X - INCORPORATOR

In order to incorporate this Corporation and in order to effectuate the governance with these Articles of Incorporation, the undersigned incorporator acknowledges the above provisions with his respective signatures:

Gilberto R. Acosta

1837 S.W. 25 Street

Miami, Florida 33133

President

1837 S.W. 25 Street Miami, Florida 33133

fge 1. Acosta

ice-President

ACCEPTANCE BY REGISTERED AGENT

HAVING BEEN NAMED AS REGISTED AGENT AND TO ACEPT SERVICE OF PROCESS FOR THE ABOVE STATED CORPORATION AT THE PLACE DESIGNATED IN THIS CERTIFICATE, I HEREBY ACCEPT THE APPOINTMENT AS REGESTERED AGENT AND AGREE TO ACT IN THIS CAPACITY. I FURTHER AGREE TO COMPLY WITH THE PROVISIONS OF ALL STATUTES RELATING TO THE PROPER AND COMPLETE PERFORMANCE OF MY DUTIES, AND I AM FAMILIAR WITH AND ACCEPT THE OBLIGATIONS OF MY POSITION AS REGISTERED AGENT.

DATED THIS 13TH DAY OF NOYEMBER 2002.

DIÁNA E. ISER – REGISTERED AGENT

DZ NOV 18 PH 1: 10 SECRETARY OF STATE