

**Electronic Articles of Incorporation
For**

P02000105714
FILED
October 01, 2002
Sec. Of State

EPCEL INC.

The undersigned incorporator, for the purpose of forming a Florida profit corporation, hereby adopts the following Articles of Incorporation:

Article I

The name of the corporation is:

EPCEL INC.

Article II

The principal place of business address:

12620 EAST HWY 25
OCKLAWAHA, FL. 32179

The mailing address of the corporation is:

12620 EAST HWY 25
OCKLAWAHA, FL. 32179

Article III

The purpose for which this corporation is organized is:

ANY AND ALL LAWFUL BUSINESS.

Article IV

The number of shares the corporation is authorized to issue is:

1000

Article V

The name and Florida street address of the registered agent is:

JOHN W SPRINGSTEAD
12620 EAST HWY 25
OCKLAWAHA, FL. 32179

I certify that I am familiar with and accept the responsibilities of registered agent.

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Registered Agent Signature: JOHN WARREN SPRINGSTEAD

Article VI

The name and address of the incorporator is:

JOHN WARREN SPRINGSTEAD
12620 EAST HWY 25
OCKLAWAHA, FL
32179

Incorporator Signature: JOHN WARREN SPRINGSTEAD

Article VII

The effective date for this corporation shall be:

10/01/2002