

**Electronic Articles of Incorporation
For**

**P02000077458
FILED
July 17, 2002
Sec. Of State**

SAND METALS INC.

The undersigned incorporator, for the purpose of forming a Florida profit corporation, hereby adopts the following Articles of Incorporation:

Article I

The name of the corporation is:

SAND METALS INC.

Article II

The principal place of business address:

BOX 346
PAISLEY, FL. 32767

The mailing address of the corporation is:

BOX 346
PAISLEY, FL. 32767

Article III

The purpose for which this corporation is organized is:

ANY AND ALL LAWFUL BUSINESS.

Article IV

The number of shares the corporation is authorized to issue is:

1000

Article V

The name and Florida street address of the registered agent is:

NICHOLAS BAFFONE III
45400 OLEANDER STREET
PAISLEY, FL. 32767

I certify that I am familiar with and accept the responsibilities of registered agent.

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Registered Agent Signature: NICHOLAS BAFFONE III

Article VI

The name and address of the incorporator is:

NICHOLAS BAFFONE III
BOX 346
PAISLEY, FLORIDA

Incorporator Signature: NICHOLAS BAFFONE III

Article VII

The effective date for this corporation shall be:

07/15/2002