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FILED
02 JUL 15 AM 11:13
SECRETARY OF STATE
TALLAHASSEE, FLORIDA

SECRETARY OF STATE,
DIVISION OF CORPORATIONS
P.O. BOX 6327
TALLAHASSEE, FLORIDA, 32314

100006403821--8
-07/15/02--01047--014
*****78.50 *****78.50

DEAR SIR:

ENCLOSED KINDLY FIND ARTICLES OF INCORPORATION COMPLETED AND SIGNED,
TOGETHER WITH A CHECK IN THE AMOUNT OF \$ 78.50 PAYABLE TO THE SECRETARY
OF STATE.

I WOULD APPRECIATE YOUR OFFICE FILING SAME AND NOTIFICATION AS TO THE
DOCUMENT NUMBER ASSIGNED THIS NEW CORPORATION.

NAMES FOR THE NEW CORPORATION IN ORDER OF PREFERENCE ARE:

1. NELSONS ALUMINUM INC.

2. H-N. ALUMINUM, INC.

3. HARRY NELSON INC.

SHOULD I HAVE OVERLOOKED ANY PAPERWORK REQUIRED TO ESTABLISH A
PROPER FILING, KINDLY TELEPHONE AT 941-366-8777

RESPECTFULLY,

HARRY A. NELSON
1243 POMPANO AVE
SARASOTA, FL. 34237

SB
7/16

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TALLAHASSEE, FLORIDA

ARTICLES OF INCORPORATION
OF
NELSONS ALUMINUM INC.

The undersigned, for the purpose of forming a corporation under the Florida General Corporation Act, do hereby adopt the following Articles of Incorporation:

Article 1. Name. The name of Corporation is: NELSONS ALUMINUM INC.

Article 2. Duration. The duration of the Corporation is perpetual.

Article 3. Purpose. The general purposes for which the Corporation is organized are :

A. To engage in and transact any lawful business for which Corporations may be incorporated under the Florida General Corporation Act. No other purpose limits this general purpose in any way.

B. To do such other things as are incidental to the purposes of the Corporation or necessary or desirable in order to accomplish them.

Article 4. Capital Stock. The aggregate number of shares which the Corporation is authorized to issue is 1,000 shares of common stock. Such shares shall be of a single class and shall have a par value of \$1.00 per share.

Article 5. Initial Registered Office and Agent. The name and address of the initial Registered Agent and Office of this Corporation is as follows:

HARRY A. NELSON
1243 POMPANO AVE.
SARASOTA, FL 34237

Article 6. Initial Board of Directors. The number of Directors constituting the initial Board of Directors is one (1). The number of Directors may be increased or decreased from time to time in accordance with the Bylaws but shall never be less than one. The name and address of each initial Director of the Corporation is as follows:

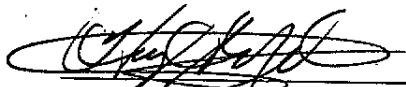
HARRY A. NELSON
1243 POMPANO AVE.
SARASOTA, FL 34237

Article 7. Incorporators. The name and address of each incorporator is as follows:

HARRY A. NELSON
1243 POMPANO AVE.
SARASOTA, FL 34237

Article 8. Amendment. The Corporation reserves the right to amend or repeal any provisions contained in these Articles of Incorporation or any amendment to them, and any right conferred upon the Shareholders is subject to this reservation.

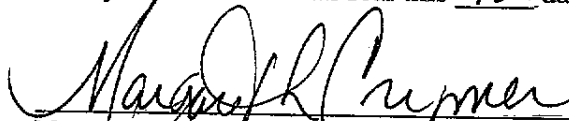
IN WITNESS WHEREOF, the undersigned has executed these Articles of Incorporation on this 12 day of July, 2002.


HARRY A. NELSON, Incorporator

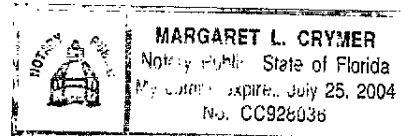
STATE OF FLORIDA
COUNTY OF SARASOTA

Before me personally appeared HARRY A. NELSON me well known and known to me to be the person described in and who executed the foregoing Articles of Incorporation and acknowledged to and before me that he executed said instrument for the purposes therein expressed.

WITNESS my hand and official seal this 12 day of July, 2002.

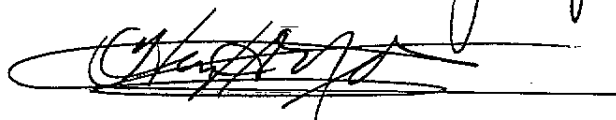

Notary Public, State of Florida
My Commission Expires: 7/25/04

ACCEPTANCE BY REGISTERED AGENT



The undersigned hereby accepts the appointment as Registered Agent of NELSONS ALUMINUM INC., which is contained in the foregoing Articles of Incorporation.

DATED this 12 day of July, 2002.


HARRY A. NELSON, Registered Agent

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