Electronic Articles of Incorporation For

P02000029494 FILED March 19, 2002 Sec. Of State

ESPIRIDION ALUMINUM INC

The undersigned incorporator, for the purpose of forming a Florida profit corporation, hereby adopts the following Articles of Incorporation:

Article I

The name of the corporation is:

ESPIRIDION ALUMINUM INC

Article II

The principal place of business address:

1906 MURDOCK BLVD ORLANDO, FL. 32825

The mailing address of the corporation is:

1906 MURDOCK BLVD ORLANDO, FL. 32825

Article III

The purpose for which this corporation is organized is:

ANY AND ALL LAWFUL BUSINESS.

Article IV

The number of shares the corporation is authorized to issue is:

1500 SHARES AT \$1.00 PAR VALUE PER SHARE

Article V

The name and Florida street address of the registered agent is:

ESPIRIDION CANO-GRANODOS 1906 MURRDOCK BLVD ORLANDO, FL. 32825

I certify that I am familiar with and accept the responsibilities of registered agent.

Registered Agent Signature: ESPIRDION CANO-GRANADOS

Article VI

The name and address of the incorporator is:

ESPIRIDION CANO GRANADOS 1906 MURRDOCK BLVD ORLANDO FL 32825

Incorporator Signature: ESPIRIDION CANO GRANODOS

Article VII

The initial officer(s) and/or director(s) of the corporation is/are:

Title: P ESPIRIDION CANO-GRANADOS 1906 MURDOCK BLVD ORLANDO, FL. 32825

Title: V ELRNESEO CANALES 1900 MURDOCK BLVD ORLANDO, FL. 32825

Title: D RAFAEL VALDES 2026 HWY 27 NORTH AVON PARK, FL. 33825

Title: D ROBERTO RODRIGUES 1985 SCRANPOL AVE ORLANDO, FL. 32826