

PO 2000008825

NUCKOLLS, JOHNSON & BELCHER, P.A.

ATTORNEYS AND COUNSELORS AT LAW

THE TIDEWATER BUILDING

HUGH PAUL NUCKOLLS

KARL L. JOHNSON

W. GUS BELCHER, II

MAILING ADDRESS:

P. O. DRAWER 2199

FORT MYERS, FLORIDA 33902-2199

SUITE 303

1375 JACKSON STREET

FORT MYERS, FLORIDA 33901

(941) 334-3400

January 15, 2002

Secretary of State
Division of Corporations
P. O. Box 6327
Tallahassee, FL 32314

Re: Incorporation of
RFJ Aluminium, Inc.

100004783861--9
-01/18/02--01028--015
*****70.00 *****70.00

Gentlemen:

Enclosed please find the original and two copies of the Articles of Incorporation for RFJ Aluminum, Inc. for filing. Also enclosed is my check in the amount of \$70.00 to cover the \$35.00 filing fee and \$35.00 Registered Agent Fee. I do not desire a certified copy of the Articles.

After the Articles have been filed, please return to me a copy stamped with the date of filing on same.

If you should have any questions, please do not hesitate to contact me.

Very truly yours,


W. GUS BELCHER, II

WGB/cl
Enclosures: as stated
K00.1h:Farmer.L4

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02 JAN 18 AM 8:58
SECRETARY OF STATE
TALLAHASSEE, FLORIDA

01-28-01
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ARTICLES OF INCORPORATION

OF

RFJ ALUMINUM, INC.

The undersigned Incorporator to these Articles of Incorporation is a natural person, competent to contract and hereby forms a corporation for profit under the Laws of the State of Florida.

ARTICLE I

NAME

The name of the corporation is RFJ ALUMINUM, INC.

ARTICLE II

DURATION

The corporation shall have perpetual existence.

ARTICLE III

PURPOSE

The corporation may engage in any activity or business permitted under the Laws of the United States and the State of Florida.

ARTICLE IV

SHARES OF STOCK

The maximum number of shares of stock that this corporation is authorized to have outstanding at any one time is One Thousand (1,000) shares of Common Stock, each share having a par value of One Dollar (\$1.00), per share. The consideration to be paid for each share shall be fixed by the Board of Directors from time to time.

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SECRETARY OF STATE
TALLAHASSEE FLORIDA

ARTICLE V

AMOUNT OF CAPITAL

The amount of capital with which this corporation will begin business is One Thousand Dollars (\$1,000.00).

ARTICLE VI

INITIAL STREET ADDRESS

The initial street and mailing address of the principal office of this corporation is 2315-B Bruner Lane, Fort Myers, Florida 33912. The Board of Directors may from time to time move the principal office to any other address.

ARTICLE VII

INITIAL REGISTERED OFFICE AND AGENT

The street address of the initial registered office of this corporation is 2315-B Bruner Lane, Fort Myers, Florida 33912. The name of the initial Registered Agent at said address is RICHARD A. FARMER, JR.

ARTICLE VIII

INITIAL BOARD OF DIRECTORS

The corporation will have one Director initially. The number of Directors may be increased or diminished from time to time by the By-Laws adopted by the Shareholders, but shall never be less than one. The name and address of the initial Director of this corporation are:

RICHARD A. FARMER, JR.
2315-B Bruner Lane
Fort Myers, Florida 33912

ARTICLE IX

INCORPORATOR

The name and address of the Incorporator signing these Articles of Incorporation is:

RICHARD A. FARMER, JR.
2315-B Bruner Lane
Fort Myers, Florida 33912

ARTICLE X

EFFECTIVE DATE

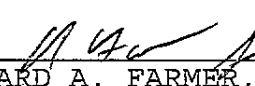
These Articles of Incorporation shall be effective upon approval by the Secretary of the State of Florida.

ARTICLE XI

AMENDMENT OF ARTICLES

These Articles of Incorporation may be amended in the manner provided by law. Every amendment shall be approved by the Board of Directors, proposed by them to the Shareholders, and approved at a Shareholder's Meeting by a majority of the stock entitled to vote thereon, unless all of the Directors and all of the Shareholders sign a written statement manifesting their intention that a certain amendment of the Articles of Incorporation be made.

IN WITNESS WHEREOF, the undersigned Incorporator has set his hand and seal, and acknowledged and filed the foregoing Articles of Incorporation under the Laws of the State of Florida, this 1/15/02 day of January, 2002.



RICHARD A. FARMER, JR.
Incorporator

STATE OF FLORIDA)
)
COUNTY OF LEE)

BEFORE ME, the undersigned authority, authorized to administer oaths and take acknowledgements, this day personally appeared RICHARD A. FARMER, JR., who is personally known to me, and who did take an oath, and who has acknowledged before me that he has read and executed the foregoing instrument for the purposes therein expressed.

WITNESS my hand and official seal this 15th day of January, 2002.

My commission expires:

Cheryl Leeman
NOTARY PUBLIC
Name: Cheryl Leeman



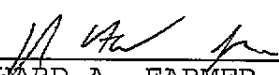
CERTIFICATE DESIGNATING PLACE OF BUSINESS
OR DOMICILE FOR THE SERVICE OF PROCESS
WITHIN THE STATE, NAMING AGENT UPON
WHOM PROCESS MAY BE SERVED

Pursuant to Section 48.091, Florida Statutes, the following is submitted, in compliance with said Act;

FIRST -- that RFJ ALUMINUM, INC. desiring to organize under the Laws of the State of Florida, with its principal office as indicated in the Articles of Incorporation, in the City of Fort Myers, County of Lee, State of Florida, has named RICHARD A. FARMER, JR., located at 2315-B Bruner Lane, Fort Myers, Florida 33912, as its Registered Agent to accept service of process within the State.

ACKNOWLEDGMENT -- having been named to accept service of process for the above stated Corporation, at the place designated in this Certificate, I hereby accept to act in this capacity, and agree to comply with the provisions of said Act relative to keeping open said office.

DATED this 11/15 day of January, 2002.



RICHARD A. FARMER, JR.
Registered Agent

02 JAN 18 AM 8:58
SECRETARY OF STATE
TALLAHASSEE FLORIDA

FILED