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Florida Department of State
Division of Corporations
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To: Division of Corporations
Fax Number : (850)205-0381

From: Account Name : J.H. ACCOUNTING SERVICES, INC.
Account Number : I19990000041
Phone : (941) 923-0964
Fax Number : (941) 925-4874

FLORIDA PROFIT CORPORATION OR P.A.

King Aluminum, Inc.

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SECRETARY OF STATE
TALLAHASSEE, FLORIDA

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ARTICLES OF INCORPORATION
OF
KING ALUMINUM, INC.

The undersigned natural person(s), of the age of 21 or more, acting to form a corporation under the Chapter 607 of the Florida Corporate Code do hereby certify the following:

FIRST: The name of the corporation shall be King Aluminum, Inc.

SECOND: The address of the initial registered office of the corporation is 5777 Beneva Road South, Sarasota, Florida 34233, County of Sarasota. The name of the registered agent located at said address is Daniel L. Prewett.

THIRD: The principal address of the corporation is 423 Briar Wood Dr., Venice, FL 34293.

FOURTH: The purpose for which this corporation is organized shall be to engage in the business of aluminum framing. The corporation may engage in any other transaction or business permitted under the laws of the United States and of this State.

FIFTH: The total authorized stock of this corporation is divided into 1000 shares of no par value.

SIXTH: The number of directors constituting the initial board of directors is two, and the name(s) and address(es) who will serve as directors until the first annual meeting of shareholders or until their successors are as follows:

Benjamin J. King, 423 Briar Wood Dr., Venice, FL 34293
Jody L. King, 423 Briar Wood Dr., Venice, FL 34293

SEVENTH: The duration of the corporation is perpetual.

EIGHTH: The name(s) and address(es) of the person who is to act as incorporator(s) are as follows:

Daniel L. Prewett, 5777 Beneva Road South, Sarasota FL 34233


We(I), the undersigned, being all the incorporators of the corporation identified above, declare that we have examined the foregoing this 3rd day of January, 2002.

[Signature of Daniel L. Prewett]

State of Florida County of Sarasota

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TALLAHASSEE, FLORIDA

THE FOREGOING instrument was acknowledged and sworn to before me this 3rd day of January, 2002, by Daniel L. Prewett.

 Susan M. O'Brien
My Commission CC943563
Expires June 26 2004

[Signature of Susan M. O'Brien]
Notary Public

STATE OF FLORIDA DEPARTMENT OF STATE

The following is submitted, in compliance with Chapter 48.091, Florida Statutes:

I agree as Resident Agent to accept Service of Process; to keep an office open during prescribed hours, to post my name (and any other officers of said corporation authorized to accept service of process at the above Florida designated address) in some conspicuous place in the office as required by Law.

[Signature of Daniel L. Prewett]
Daniel L. Prewett, Registered Agent

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