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ROBERT W. SMITH
ATTORNEY AT LAW
103 Smokerise Boulevard
Longwood, Florida 32779
(407) 772-0372

August 16 2001

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*****78.75 *****78.75

Secretary of State
Division of Corporation
P.O. Box 6327
Tallahassee, Florida 32314

Re: Chase Metals, Inc.

Gentlemen:

Enclosed please find the articles of incorporation for Chase Metals, Inc. together with my check for the filing fee of \$78.75. Please send the copy of the articles of incorporation to me at the above address.

Thank you,


Robert W. Smith

RWS:lrc
Enclosures

FILED
01 AUG 20 PM 2:42
SECRETARY OF STATE
TALLAHASSEE FLORIDA

2001
8/21/01

**ARTICLES OF INCORPORATION
OF
CHASE METALS, INC.**

FILED

01 AUG 20 PM 2:42

SECRETARY OF STATE
TALLAHASSEE FLORIDA

ARTICLE I

Name, Principal Place of Business, and Duration

The name of the Corporation is CHASE METALS, INC. The principal place of business of the Corporation is 100 2d St., Winter Garden, Florida 34787. The duration of the Corporation is perpetual.

ARTICLE II

Registered Office and Agent

The address of the registered office in the State of Florida is 103 Smokerise Blvd., in the City of Longwood, County of Seminole. The name of the registered agent at such address is Robert W. Smith.

ARTICLE III

Corporate Purposes, Powers and Right

1. The nature of business to be conducted or promoted and the purposes of the Corporation are to engage in any lawful act or activity for which corporations may be organized under the General Corporation Act of Florida.
2. In furtherance of its corporate purposes, the Corporation shall have all of the general and specific powers and rights granted to and conferred on a corporation by the General Corporation Act of Florida.

ARTICLE IV

Capital Stock

1. The total number of shares of capital stock which the Corporation has authority to issue is 10,000 shares of Common Stock ("Common Stock") \$20.00 par value per share.

2. The designations, voting powers, preferences and relative, participating, optional or other special rights, and qualifications, limitations or restrictions of the above stock are as follows:
- (a) The holders of the Common Stock are entitled to receive, to the extent permitted by law, such as dividends as may be declared from time to time by the Board of Directors.
 - (b) In the event of the voluntary or involuntary liquidation, dissolution, distribution of assets of winding up of amounts, if any, to be distributed to the creditors and holders of shares of preferred stock, if any such stock shall be authorized herein and issued, the holders of Common Stock shall be entitled to receive all of the remaining assets of the Corporation or whatever kind available for distribution to shareholders ratably in proportion to the number of shares of Common Stock held by them respectively. The board of Directors may distribute in kind to the holders of Common Stock such remaining assets of the Corporation or may sell, transfer or otherwise dispose of all or any part of such and receive payment therefor in cash, stock or obligations of such other corporation, trust or other entity, or any combination thereof, and may sell all or any part of the consideration so received and distribute any balance thereof in kind to holders of Common Stock. The merger or consolidation of the Corporation into or with any other corporation, or the merger of any other corporation into it, or any purchase or redemption of shares of dissolution, liquidation of winding up of the Corporation for the purposes of this paragraph.
 - (c) Each holder of Common Stock has one vote with respect to each share of stock held by him of record on the books of the Corporation on all matters voted upon by the shareholders.
 - (d) The private property of the shareholders of this Corporation shall not be subject to the payment of corporate debts, except to the extent of any unpaid balance of subscription of shares.
 - (e) Any person, upon becoming the owner or holder of any shares of the Common Stock or other securities having voting rights issued by this Corporation ("shareholder"), does thereby consent and agree that all rights, powers, privileges, obligations or restrictions pertaining to such person or such securities in any way may be altered, amended, restricted, enlarged, or repealed by legislative enactments of the State of Florida, or of United States hereinafter adopted which have reference to or affect corporations, such securities, or such persons if any; and that the Corporation reserves the right to transact any business of the Corporation, to alter,

amend or repeal these Articles of Incorporation, or to do any other acts or things as authorized, permitted or allowed by such legislative enactments.

ARTICLE V

Incorporator

1. The name and mailing address of the incorporator of this Corporation is as follows:

Name

Address

John J. Creasman

100 2d St.
Winter Garden, FL 34787

2. The power of the incorporator shall terminate upon the filing of the Articles of Incorporation of the Corporation with the office of the Secretary of State of Florida.

ARTICLE VI

Board of Directors

1. All corporate powers shall be exercised by or under the authority of, and the business and affairs of the Corporation shall be managed under the direction of, the Board of Directors, except as otherwise herein provided or reserved to the holders of Common stock in the By-Laws of the Corporation.
2.
 - (a) The number of members of the Board of Directors will be fixed from time to time by resolution of the Board of Directors, but (subject to vacancies) in no event may there be less than one (1) director. Each director shall serve until the next annual meeting of shareholders.
 - (b) If any vacancy occurs in the Board of Directors during a term, the remaining directors, by affirmative vote of all majority thereof, may elect a director to fill the vacancy until the next meeting of shareholders.
 - (c) The names and mailing addresses of the persons who shall serve as directors of the Corporation until the first annual meeting of the shareholders are as follows:

<u>Name</u>	<u>Address</u>
John J. Creasman	100 2d St. Winter Garden, FL 34787
Brent C. Creasman	100 2d St. Winter Garden, FL 34787
Alan D. Twibel	100 2d St. Winter Garden, FL 34787

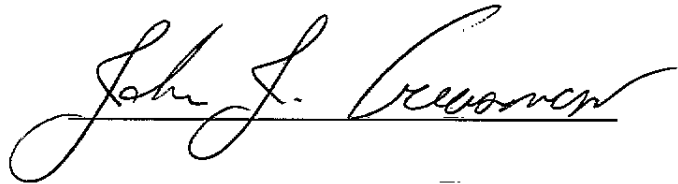
ARTICLE VII

Amendment

The Corporation reserves the right to amend, alter, change or repeal any provision contained in these Articles of Incorporation, in the manner now or hereafter prescribed by statute, and all rights conferred upon shareholders herein are granted subject to this reservation.

The undersigned, for the purpose of forming a corporation under the laws of the State of Florida, does make, file and record these Articles of Incorporation, and does certify that the facts herein stated are true; and I have accordingly hereunto set my hand and seal.

DATED: 8-13, 2001.



STATE OF FLORIDA

COUNTY OF ORANGE

Be it remembered, that on this 13th day of August, 2001, personally appeared before me, the undersigned officer duly authorized to administer oaths and take acknowledgements, John J. Creasman, a party to the foregoing Articles of Incorporation, known to me personally to be such, and I having first made known to him the contents of said Articles, he did acknowledge that he signed, sealed and delivered the same as his voluntary act and deed.

Given under my hand and seal of office the day and year aforesaid.

MARY STANDARD
NOTARY PUBLIC - STATE OF FLORIDA
COMMISSION # CC876093
EXPIRES 10/3/2003
BONDED THRU ASA 1-888-NOTARY1

Mary Standard
NOTARY PUBLIC
My Commission Expires:

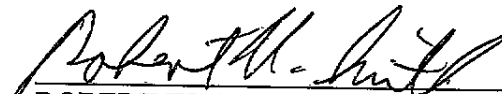
**CERTIFICATE DESIGNATING PLACE OF BUSINESS
OR DOMICILE FOR THE SERVICE OF PROCESS
WITHIN FLORIDA, NAMING AGENT UPON
WHOM PROCESS MAY BE SERVED**

In compliance with Section 607.0501 of the Florida General Corporation Act, the following is submitted:

Chase Metals, Inc., with its principal place of business at 100 2d St., Winter Garden, FL 34787, has named Robert W. Smith located at 103 Smokerise Blvd., Longwood, Florida 32779 as its agent to accept service of process within Florida.

Having been named to accept service of process for Chase Metals, Inc., at the place designated in this certificate, I hereby agree to act in this capacity, and I further agree to comply with the provisions of all statutes relative to the proper and complete performance of my duties, and I accept the duties and obligations of Section 607.0501 of the Florida General Corporation Act.

Dated this 14th day of August, 2001.


ROBERT W. SMITH
Registered Agent

FILED
01 AUG 20 PM 2:43
SECRETARY OF STATE
TALLAHASSEE FLORIDA

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ROBERT W. SMITH
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 - (b) In the event of the voluntary or involuntary liquidation, dissolution, distribution of assets of winding up of amounts, if any, to be distributed to the creditors and holders of shares of preferred stock, if any such stock shall be authorized herein and issued, the holders of Common Stock shall be entitled to receive all of the remaining assets of the Corporation or whatever kind available for distribution to shareholders ratably in proportion to the number of shares of Common Stock held by them respectively. The board of Directors may distribute in kind to the holders of Common Stock such remaining assets of the Corporation or may sell, transfer or otherwise dispose of all or any part of such and receive payment therefor in cash, stock or obligations of such other corporation, trust or other entity, or any combination thereof, and may sell all or any part of the consideration so received and distribute any balance thereof in kind to holders of Common Stock. The merger or consolidation of the Corporation into or with any other corporation, or the merger of any other corporation into it, or any purchase or redemption of shares of dissolution, liquidation of winding up of the Corporation for the purposes of this paragraph.
 - (c) Each holder of Common Stock has one vote with respect to each share of stock held by him of record on the books of the Corporation on all matters voted upon by the shareholders.
 - (d) The private property of the shareholders of this Corporation shall not be subject to the payment of corporate debts, except to the extent of any unpaid balance of subscription of shares.
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amend or repeal these Articles of Incorporation, or to do any other acts or things as authorized, permitted or allowed by such legislative enactments.

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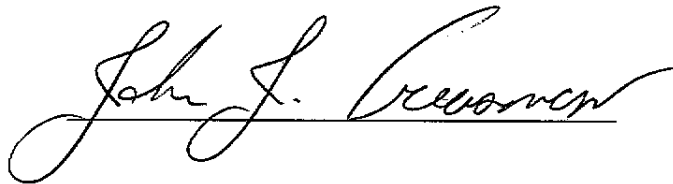
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The Corporation reserves the right to amend, alter, change or repeal any provision contained in these Articles of Incorporation, in the manner now or hereafter prescribed by statute, and all rights conferred upon shareholders herein are granted subject to this reservation.

The undersigned, for the purpose of forming a corporation under the laws of the State of Florida, does make, file and record these Articles of Incorporation, and does certify that the facts herein stated are true; and I have accordingly hereunto set my hand and seal.

DATED: 8-13, 2001.



STATE OF FLORIDA

COUNTY OF ORANGE

Be it remembered, that on this 13th day of August, 2001, personally appeared before me, the undersigned officer duly authorized to administer oaths and take acknowledgements, John J. Creasman, a party to the foregoing Articles of Incorporation, known to me personally to be such, and I having first made known to him the contents of said Articles, he did acknowledge that he signed, sealed and delivered the same as his voluntary act and deed.

Given under my hand and seal of office the day and year aforesaid.

MARY STANDARD
NOTARY PUBLIC - STATE OF FLORIDA
COMMISSION # CC876093
EXPIRES 10/3/2003
BONDED THRU ASA 1-888-NOTARY1

Mary Standard
NOTARY PUBLIC
My Commission Expires:


**CERTIFICATE DESIGNATING PLACE OF BUSINESS
OR DOMICILE FOR THE SERVICE OF PROCESS
WITHIN FLORIDA, NAMING AGENT UPON
WHOM PROCESS MAY BE SERVED**

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Dated this 14th day of August, 2001.


ROBERT W. SMITH
Registered Agent

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SECRETARY OF STATE
TALLAHASSEE FLORIDA