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From:

Inderjit S Malhotra

3001 Davie Blvd.,

Ft. Lauderdale, FL 33312

To:

The Secretary of State

Florida Department of State

Division of Corporations

PO BOX 6327

Tallahassee, FL 32314

500004502706--1 -07/27/01--01081--015 *****78.50 ******78.50

Dear Sir/Madam:

Please find enclosed Articles of Incorporation for Alpro Jam Welding Inc., for processing. A fee of \$ 78.50 is enclosed.

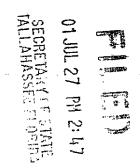
Thanks, Sincerely,

Inderjit S Malhotra

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SECRETARY OF STATE
TALLAHASSEE FLORING

T. Burgh 3 1 2001

ARTICLES OF INCORPORATION OF ALPRO JAM WELDING INC.



The undersigned subscriber(s) to these Articles of Incorporation, natural person(s) competent to contract, hereby form a corporation, under the laws of the State of Florida.

Article I: Corporate Name:

The name of the corporation is: Alpro Jam Welding Inc. The corporations principal place of is located in the city of Fort Lauderdale in the county of Broward, in the State of Florida at 416 NW 23 Ave, Ft. Lauderdale, FL 33313.

Article II: Duration:

The corporation is organized for the purpose of engaging in any activities of business permitted under the laws of the United States and the State of Florida.

Article III: Capital Stock:

The corporation is authorized to issue Five Hundred (500) Shares of One Dollar(s) (\$ 1.00) par value common stock, which will be designated "Common Shares".

Article IV: Initial Registered Office and Agent:

The name and street address of Initial Registered Agent of this corporation is:

Name:

Robert T Singh

Address:

2610 NW 43 Ave

City:

Lauderhill

State & Zip:

Florida 33313

Article V- Initial Board of Directors:

This corporation shall have one (1) directors initially. The number of directors may be either increased or diminished from time to time by the BY-LAWS, but shall never be less than one (1). The names and addresses of initial director(s) of the corporation are as follows:

Robert T Singh
 2610 NW 43 Ave
 Lauderhill, FL 33313.

Article VI - Incorporation:

The names and addresses of the persons signing these Articles of Incorporation are as follows:

1. Robert T Singh 2610 NW 23 Ave Lauderhill, FL 33313

IN WITNESS WHEREOF, the undersigned subscriber(s) have executed these Articles of Incorporation this 28th Day of June 2001.

(seal)

(seal)

STATE OF FLORIDA COUNTY BROWARD

Before me, a Notary Public authorized to take acknowledgements in the State and County set forth above, personally appeared Mr. Robert T Singh

Page 2 of Alpro Jam Welding Inc.

known to me and known to be person who executed the foregoing Articles of Incorporation, and who acknowledged before me that he executed thse Articles of Incorporation.

In witness whereof, I hereunto affixed my hand and seal, in the State and County aforesaid, this 28th day of June 2001.

Notary Public

CERTIFICATE AND ACKNOWLEDGEMENT OF REGISTERED AGENT:

CERTIFICATE OF REGISTERED AGENT OF ALPRO JAM WELDING INC.



Persuant of Florida Statutes Section 48.091 and 607.034, the following is submitted:

The above corporation, desiring to organize under the laws of the State of Florida, with its registered office as indicated in the articles of Incorporation at Alpro Jam Welding Inc., 416 NW 27th Ave Ft. Lauderdale, FL 33311., has named Robert T Singh and has located at the aforesaid address, as its Registered Agent to accept service of process within this State.

ACKNOWLEDGEMENT

Having been named to accept service of process for the above stated corporation at the place designated in this certificate, I hereby accept to act in this capacity and agree to comply with the provisions of Florida Law keeping open said office.

Registered Agent