

**Electronic Articles of Incorporation
For**

**P01000070675
FILED
July 18, 2001
Sec. Of State**

SOUTHERN GRAPHIC ROLLER INC.

The undersigned incorporator, for the purpose of forming a Florida profit corporation, hereby adopts the following Articles of Incorporation:

Article I

The name of the corporation is:

SOUTHERN GRAPHIC ROLLER INC.

Article II

The principal place of business address:

8420 EPICENTER BLVD.
UNIT 10 & 11
LAKELAND, FL. 33809

The mailing address of the corporation is:

10329 CARLSON CR.
CLERMONT, FL. 34711

Article III

The purpose for which this corporation is organized is:

ANY AND ALL LAWFUL BUSINESS.

Article IV

The number of shares the corporation is authorized to issue is:

1000

Article V

The name and Florida street address of the registered agent is:

EDWARD D HENDERSON
10329 CARLSON CR.
CLERMONT, FL. 34711

I certify that I am familiar with and accept the responsibilities of registered agent.

Registered Agent Signature: EDWARD D. HENDERSON

Article VI

The name and address of the incorporator is:

EDWARD D. HENDERSON
10329 CARLSON CR.

CLERMONT, FL 34711

Incorporator Signature: EDWARD D. HENDERSON

Article VII

The initial officer(s) and/or director(s) of the corporation is/are:

Title: P
EDWARD D HENDERSON
10329 CARLSON CR.
CLERMONT, FL. 34711

Title: V
HARAN E SHIRLEY
740 RIO PINAR DRIVE
ORLANDO, FL. 32825

Title: T
BRENDA I HENDERSON
10329 CARLSON CR.
CLERMONT, FL. 34711

Article VIII

Article . Distribution of Stock. Shares of capital stock of the Corporation shall be issued to the following amounts upon payment of the consideration determined by the Board of Directors:

Shareholder	# of Shares
Edward D. Henderson	200
Shirley Family Trust, Haran E. Shirley, Trustee	200
Brenda I. Henderson	200