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TRANSMITTAL LETTER

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Department of State Division of Corporations P. O. Box 6327 Tallahassee, FL 32314

SUBJECT:	AFFORDAble A		4000038;6 -03/20/01 *****78. : :: :::::::::::::::::::::::::::::::	390840 01110007 75 *****78.75 -
			The second of	up ^{7 d} t. Ner - 1 Mar
Enclosed is an origin	nal and one(1) copy of the artic	cles of incorporation and a	check for :	
\$70.00 Filing Fee	\$78.75 Filing Fee & Certificate of Status	\$78.75 Filing Fee & Certified Copy ADDITIONAL CO	\$87.50 Filing Fee, Certified Copy & Certificate of Status	
FROM:		AN BRYMERL Printed or typed)	IAL.	0
	13004 Len 7	urner Road	E CR	Z
	_ JACKSONVILLE	Address FL. 32218 State & Zip	TARY OF STATE	FILED NAR 20 AN IO: 08
	904-92 Daytime T	24-8/49 elephone number	AUA AUE	0: 08

NOTE: Please provide the original and one copy of the articles.

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ARTICLES OF INCORPORATION

OF

Affordable Aluminum, Inc.

The undersigned, acting as incorporator of a corporation under Florida General Corporation Act, adopts the following Articles of Incorporation for such corporation:

ARTICLE I - NAME The name of the corporation is Affordable Aluminum, Inc. ARTICLE II - TERM OF EXISTENCE The period of duration of the corporation is perpetual.

ARTICLE III - NATURE OF BUSINESS

This corporation is organized for the purpose of engaging in any activity or business permitted under the laws of the United States and the State of Florida.

ARTICLE IV - AUTHORIZED SHARES

The aggregate number of shares that the corporation shall have the authority to issue is 1,000 shares of capital stock with par value of \$.10 per share. The sum of \$100.00, the par value of all shares of capital stock of the corporation that have been issued, shall be the stated capital of the corporation at any particular time. The holders of the outstanding capital stock shall be entitled to receive, when and as declared by the Board of Directors, dividends payable either in cash, in property, or in shares of the capital stock of the corporation. The shares of the corporation are not to be divided into classes, and the corporation is not authorized to issue shares in series.

The stock shall be issued pursuant to Section 1244 of the Internal Revenue Tax Code.

ARTICLE V - INITIAL REGISTERED OFFICE AND AGENT

The principal place of business of the Corporation is located in Duval County, Florida 13004 Lem Turner, Florida, 32218.

The name of the initial registered agent is Stephen E. Tilley, 4206 Baymeadows Road, Jacksonville, Florida 32217.

ARTICLE VI - DIRECTORS

The initial Board of Directors shall consist of one (1) member who need not be a resident of the State of Florida or shareholder of the corporation.

ARTICLE VII - INITIAL DIRECTORS

The name and address of the person who shall serve as Director until the first annual meeting of the shareholders, or until their successors shall have been elected and qualified, is as follows:

NAME

ADDRESS

RONALD Dean Brymer

13004 Lem Turner Road Jacksonville, FL 32218

ARTICLE VIII - INCORPORATOR

The name and address of the initial incorporator is as follows:

NAME

ADDRESS

RONALO Dean Brymer

13004 Lem Turner Road Jacksonville, FL 32218

ARTICLE IX - AMENDMENT OF ARTICLES OF INCORPORATION

The shareholders shall have the power to adopt, amend, alter, change or repeal the Articles of Incorporation when proposed and approved at a stockholders' meeting, with not less than a 51% vote of the common stock.

ARTICLE X - PREEMPTIVE RIGHTS

The holders of the common stock of this corporation shall have preemptive rights to purchase, at prices, terms and conditions that shall be fixed by the Board of Directors, such shares of the stock of this corporation as may be issued for money, or any property or services from time to time, in addition to that stock authorized and issued by the Corporation. The preemptive right of any holder is determined by the ratio of the authorized and issued shares of common stock held by the holder of all shares of common stock currently authorized and issued.

ARTICLE XI - CUMULATIVE VOTING

The shareholders of this Corporation shall be allowed to vote their shares cumulatively so as to give one candidate as many votes as the number of directors to be elected, multiplied by the number of his shares, to distribute them among as many candidates as he may wish. Notice must be given by any shareholder to the President or a Vice President of said Corporation not less than twenty-four (24) hours prior to the time set for the holding of a shareholders' meeting for the election of directors that said shareholder intends to cumulate his vote at said election.

IN WITNESS WHERI at DOUAC	EOF, the undersigned has n County, Florida on this	nade and subscribed	these Articles	
at 700.3C	RONALO Dan Brymer	S_13=day or_	MHZOH	200
STATE OF FLORIDA	A)			
COUNTY OF Duve) ss.: al)			
known to be the perso he did freely and vol	gned authority, Ronald De in described in and who su luntarily acknowledge bef or the uses and purposes th	ibscribed the above fore me according t	Articles of Inc	orporation and
IN WITNESS WHERE this 15 minutes day of 17	EOF, I have hereunto set m	y hand and official s	seal at Duval C	ounty, Florida,
`	NOTARY PUBLIC My Commission Expires:	1-12-05	of Area	VALERIE A. SAMPSON Notary Public, State of Florida fly comm. expires Jan. 12, 2005 No. CC972784

ACCEPTANCE OF REGISTERED AGENT

The undersigned hereby accepts his designation as Registered Agent for Affordable Aluminum, Inc.

Stephen E. Tilley