

2008 FOR PROFIT CORPORATION REINSTATEMENT

DOCUMENT# P00000106920

Entity Name: VIDYA SAGAR, M.D., P.A.

FILED
Oct 07, 2008
Secretary of State

Current Principal Place of Business:

1121 OVERCASH DRIVE
DUNEDIN, FL 34698

New Principal Place of Business:

2196 MAIN STREET
SUITE H
DUNEDIN, FL 34698

Current Mailing Address:

1121 OVERCASH DRIVE
DUNEDIN, FL 34698

New Mailing Address:

2196 MAIN STREET
SUITE H
DUNEDIN, FL 34698

FEI Number: 59-3683567

FEI Number Applied For ()

FEI Number Not Applicable ()

Certificate of Status Desired ()

Name and Address of Current Registered Agent:

SAGAR, VIDYA
1121 OVERCASH DRIVE
DUNEDIN, FL 34698 US

Name and Address of New Registered Agent:

SAGAR, VIDYA
2196 MAIN STREET
SUITE H
DUNEDIN, FL 34698 US

The above named entity submits this statement for the purpose of changing its registered office or registered agent, or both, in the State of Florida.

SIGNATURE: VIDYA SAGAR

10/07/2008

Electronic Signature of Registered Agent

Date

In accordance with s. 607.193(2)(b), F.S., the corporation did not receive the prior notice.

Election Campaign Financing Trust Fund Contribution ().

OFFICERS AND DIRECTORS:

Title: PD () Delete
Name: SAGAR, VIDYA
Address: 1121 OVERCASH DRIVE
City-St-Zip: DUNEDIN, FL 34698

ADDITIONS/CHANGES TO OFFICERS AND DIRECTORS:

Title: PD (X) Change () Addition
Name: SAGAR, VIDYA
Address: 160 TURTLE CREEK CIRCLE
City-St-Zip: OLDSMAR, FL 34677

I hereby certify that the information supplied with this filing does not qualify for the exemption stated in Chapter 119, Florida Statutes. I further certify that the information indicated on this report or supplemental report is true and accurate and that my electronic signature shall have the same legal effect as if made under oath; that I am an officer or director of the corporation or the receiver or trustee empowered to execute this report as required by Chapter 607, Florida Statutes; and that my name appears above, or on an attachment with an address, with all other like empowered.

SIGNATURE: VIDYA SAGAR

PRES

10/07/2008

Electronic Signature of Signing Officer or Director

Date