

P0000000 71219

BIZTECH SERVICES, INC.

P.O. BOX 690161

VERO BEACH, FL 32969-0161

Ph./Fax (561) 569-0933

18-Jul-00

State of Florida
Division of Corporations
409 E. Gaines Street
Tallahassee, FL 32399

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*****78.75 *****78.75

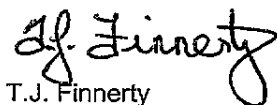
Dear Sir or Madaam:

Please find enclosed, Articles of Incorporation for ALUMINUM SPECIALISTS, INC. and a check in the amount of \$78.75 to cover filing fees and designation of a registered agent as well as a Certified Copy.

Please file these Articles of Incorporation in accordance with State Law and kindly return our certified copies to the address listed under Article V.

Thank you very much for your kind and professional help in these very important matters. If you should have any questions, or if I can be of further assistance to you, please call me at the above phone number.

With kindest regards,


T.J. Finnerty

FILED
00 JUL 26 PM 1:02
SECRETARY OF STATE
TALLAHASSEE, FLORIDA

W-18197

B. REGISTER JUL 26 2000

ARTICLES OF INCORPORATION
OF
ALUMINUM SPECIALISTS INCORPORATED

FILED
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SECRETARY OF STATE
TALLAHASSEE, FLORIDA

ARTICLE I - NAME

The name of this Corporation is : ALUMINUM SPECIALISTS INCORPORATED.

ARTICLE II - DURATION

The Corporation shall have a perpetual existence.

ARTICLE III - PURPOSE

The purpose of this Corporation is to engage in any activities or business under the laws of the United States and Florida.

ARTICLE IV - CAPITAL STOCK

The maximum number of shares which this Corporation is authorized to have outstanding at any time is:

500 shares of Common stock having a par value of
\$1.00 per share.

The shareholders shall have preemptive rights.

Cumulative voting shall not be permitted.

The shareholders may, by by-law provision or by written shareholders' agreement, impose such restrictions on the sale, transfer, or encumbrance of the stock of this corporation as they may see fit.

ARTICLE V - INITIAL PRINCIPAL OFFICE

The initial address of the principal office of this corporation is 3456 1st Road, Vero Beach, Florida 32968. The Board of Directors may from time to time move the principal office to any other address in Florida.

ARTICLE VI - INITIAL BOARD OF DIRECTORS

The initial Board of Directors shall consist of One (1) member. The number of directors may be increased or decreased from time to time by vote of the stockholders, but in no case shall the number of directors be less than one (1), nor more than ten (10). The name and address of the directors constituting the initial board of directors are:

Name	Address
Kent A. Kruger	3456 1st Road Vero Beach, Fl 32968

ARTICLE VII - INCORPORATOR

The name and street address of the person signing these Articles of Incorporation are:

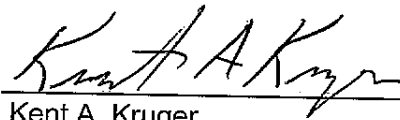
Name	Address
Kent A. Kruger	3456 1st Road Vero Beach, Fl 32968

ARTICLE VIII - INITIAL REGISTERED OFFICE AND AGENT

The initial registered office of the Corporation shall be 3456 1st Road, Vero Beach, Florida 32968, and the registered agent at that same address is Kent A. Kruger.

ARTICLE IX - AMENDMENTS

These Articles of Incorporation may be amended in the manner provided by law. Every amendment shall be approved by the holder or holders of a majority of the stock entitled to vote thereon.

A handwritten signature in black ink, appearing to read "Kent A. Kruger", is written over a horizontal line.

Kent A. Kruger.
Incorporator.

FILED

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SECRETARY OF STATE
TALLAHASSEE, FLORIDA

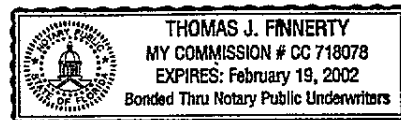
State of Florida)
County of Indian River)

BEFORE ME, the undersigned authority, personally appeared Kent A. Kruger,
known to me to be the person who executed the foregoing Articles of Incorporation,
and he acknowledged before me that he/she executed these Articles of Incorporation, and
produced a Florida drivers license as identification.

WITNESS my hand and official seal in the County and State named above,
this 19th day of July, 2000.

Thomas J. Finnerty
Notary Public

My Commission Expires:



ACCEPTANCE OF REGISTERED AGENT

I hereby accept the appointment as the initial registered agent of Aluminum Specialists,
Incorporated, at the place designated in the Articles of Incorporation.

Date: 7-19-00

Kent A. Kruger
Kent A. Kruger