

P000000054246

May 22, 2000

Florida Dept. Of State
Division of Corporation
P.O. Box 6327
Tallahassee, Fl. 32314

EFFECTIVE DATE
6-1-00

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-05/26/00--01069--011
*****122.50 *****78.75

Gentlemen:

Enclosed please find the Articles of Incorporation for Accuturn Manufacturing & Tooling, Inc. and our check in the amount of \$122.50.

If there are any questions, I can be reached at:

13453 Chambord Ave.
Brooksville, Fl. 34613
Tel# 352-683-8107
Tel# 352-232-5037

FILED
00 MAY 26 AM 10:02
SECRETARY OF STATE
TALLAHASSEE FLORIDA

Very truly yours,

William G. McNeeley

Accuturn Manufacturing & Tooling, Inc.
William G. McNeeley

S. Thompson JUN 06 2000

EFFECTIVE DATE
6-1-00

FILED
00 MAY 26 AM 10:02
SECRETARY OF STATE
TALLAHASSEE, FLORIDA

**ARTICLES OF INCORPORATION
OF
ACCUTURN MANUFACTURING & TOOLING, INC.**

The undersigned, for the purpose of forming a corporation under the Florida General Corporation Act hereby adopt the following Articles of Incorporation.

ARTICLE ONE

Name

The name of the corporation is ACCUTURN MANUFACTURING & TOOLING, INC.

ARTICLE TWO

DURATION

The term of existence of the corporation is perpetual.

ARTICLE THREE

PURPOSE

The purpose for which the corporation is organized is manufacturing & tooling(machine shop) and any and all lawful businesses for which corporations may be incorporated under the Florida General Corporation Act.

ARTICLES FOUR

CAPITAL STOCK

The aggregate number of shares which the corporation has authority to issue is one thousand (1000), all of which will be common shares with a \$1.00 Par Value.

ARTICLE FIVE

REGISTERED OFFICE

The street address of the initial principal office of the corporation is 13453 Chambord Street, Brooksville, Fl. 34613 and the name of the registered agent at said address is William G. McNeeley.

ARTICLE SIX

STOCKHOLDERS

The business of the corporation will be managed by the stockholders of the corporation rather than by a board of directors.

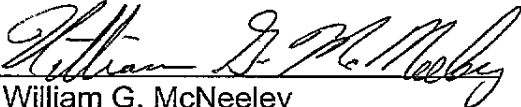
ARTICLE SEVEN
INCORPORATORS


NAME
Mr. William G. McNeeley
Mrs. Kimberly L. McNeeley

ADDRESS
2063 Whitewood Ave.
Spring Hill, Fl. 34609

ARTICLE EIGHT
COMMENCEMENT OF EXISTENCE

The corporation will be deemed to commence its existence on **JUNE 1, 2000.**
In witness whereof, we have subscribed our names this 23rd day of May 2000


William G. McNeeley

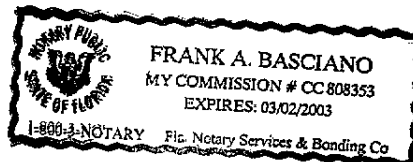

Kimberly L. McNeeley

STATE OF FLORIDA
COUNTY OF HERNANDO

On this 23rd May 2000, before me, the undersigned officer, personally appeared ,William G. & Kimberly L. McNeeley known to be the person whose name is subscribed to the within instrument, and acknowledged that he executed the same for the purposes therein contained.

In witness whereof, I have hereunto set my hand and official seal.


Notary Public



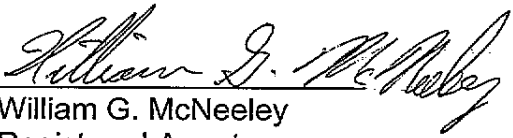
CERTIFICATE DESIGNATING PLACE OF BUSINESS OR DOMICILE FOR THE
SERVICE OF PROCESS WITHIN THIS STATE, NAMING AGENT UPON WHOM

PROCESS MAY BE SERVED.

In pursuant of Chapter 48.091, Florida Statutes, the following is submitted, in compliance with said act:

First: that Accuturn Manufacturing & Tooling, Inc. desiring to organize under the laws of the State of Florida with its principal office, as indicated in the Articles of Incorporation, at 13453 Chambord St., Brooksville, Fl. 34613 has named William G. McNeeley as its agent to accept service of process within this state.

Having been named to accept service of process for the above stated corporation, at place designated in this certificate, I hereby accept to act in this capacity, and agree to comply with the provision of said Act relative to keeping open said office.


William G. McNeeley
Registered Agent

FILED
00 MAY 26 AM 10:02
SECRETARY OF STATE
TALLAHASSEE FLORIDA