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To:

Division of Corporations
Fax Number : (850) 922-4001

From:

Account Name : FAS-T CORP. AGENTS, INC.
Account Number : 071001002335
Phone : (305) 599-0839
Fax Number : (305) 716-0346

FLORIDA PROFIT CORPORATION OR P.A.

JM GRINDING SPECIALITIES, INC.

Certificate of Status	0
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B. McKnight APR 04 2000

Articles of Incorporation
JM GRINDING SPECIALITIES, INC.

OF
JM GRINDING SPECIALITIES, INC.

The undersigned Subscriber, being of natural person, competent to contract for the purpose of forming a corporation under the laws of the State of Florida, adopts the following Articles of Incorporation for such Corporation:

ARTICLE I - NAME

JM GRINDING SPECIALITIES, INC.

ARTICLE II - PURPOSE

The purpose for which this corporation is organized is to engage in any activity or business permitted under the laws of the United States and the State of Florida, including the transaction of any or all lawful business for which corporations may be incorporated.

ARTICLE III - EXISTENCE

The corporation is to have perpetual existence.

ARTICLE IV - STOCK

The total number of shares of stock which the corporation shall have authority to issue
One-Thousand shares (1,000) shares of common stock, with a par value of One Dollar per share.

PREPARED BY:
SAMUEL F. CARCIONE
2300 WEST SAMPLE ROAD #300
POMPANO BEACH, FLORIDA 33073
954-984-1902

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ARTICLE V - ACQUISITION OF STOCK

The shareholders of the Corporation shall have the preemptive right to acquire unissued or treasury shares of the Corporation, or securities of the Corporation convertible into or carrying a right to subscribe to or acquire shares of the Corporation.

ARTICLE VI - PRINCIPAL OFFICE

The initial address of the principal office of the corporation is as follows:

4840 NE 11th AVENUE
OAKLAND PARK, FLORIDA 33334

ARTICLE VII - REGISTERED AGENT

JOSE MUNNE
4840 NE 11th Avenue
OAKLAND PARK, FLORIDA 33334

ARTICLE VIII - NUMBER OF DIRECTORS

The initial number of directors of the corporation shall be (2). The number of directors may be increased or decreased by the Shareholder at any time.

ARTICLE IX - NAME OF DIRECTORS

The names and addresses of the members of the first board of Directors are:

JOSE MUNNE PRESIDENT
4840 NE 11TH AVENUE
OAKLAND PARK, FLORIDA 33334

MONICA S. QUIROGA V. PRESIDENT
4840 NE 11th AVENUE
OAKLAND PARK, FLORIDA 33334

ARTICLE X - INCORPORATORS

The names and addresses of the incorporators are:



JOSE MUNNE
4840 NE 11TH AVENUE
OAKLAND PARK, FLORIDA 33334

State of Florida)
 ss
County of Broward)

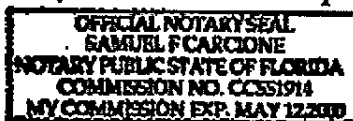

JOSE MUNNE

I hereby certify that on this day personally appeared before me, an officer duly authorized to administer oaths and take acknowledgments, JOSE MUNNE, who produced a driver's license as identification, or is personally known to me and who executed the foregoing and acknowledged that same was executed freely and voluntarily for the purpose therein expressed.

WITNESS my hand and seal at the County and State aforesaid this 24th day of March 2000.



SAMUEL F. CARCIONE

My Commission Expires:



ARTICLE XI

The name and address of the officers of the corporation until the election at the first annual meeting of the officers are as follows:

JOSE MUNNE
4840 NE 11TH AVENUE
OAKLAND PARK, FLORIDA 33334

President

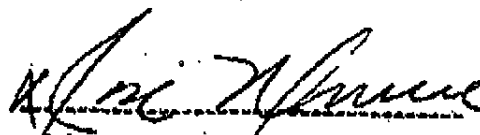
**CERTIFICATE DESIGNATING PLACE OF BUSINESS OR
DOMICILE FOR THE SERVICE OF PROCESS WITHIN THIS
STATE, NAMING REGISTERED AGENT UPON WHOM
PROCESS MAY BE SERVED AND ACCEPTANCE OF
REGISTERED AGENT**

Pursuant to chapter 48.091, Florida Statutes, the
following is submitted in compliance with said Act.

JM GRINDING SPECIALTIES, INC. desiring to organize under
the laws of the State of Florida with its principal office as indicated in
the Articles of Incorporation, in the city of OAKLAND PARK,
FLORIDA 33334 has named Jose Munne located at 4840 NE
11TH AVENUE, OAKLAND PARK, FLORIDA 33334 as its agent to
accept service of process within this state.

ACCEPTANCE BY REGISTERED AGENT

Having been named to accept service of process for above stated
corporation, at place designated in this certificate, I hereby accept to
act in this capacity, and agree to comply with the provisions of said Act
relative to keeping open said office.


JOSE MUNNE

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