

# 2011 NOT-FOR-PROFIT CORPORATION REINSTATEMENT

DOCUMENT# N05000007473

**FILED**  
**Oct 26, 2011**  
**Secretary of State**

**Entity Name:** BISON CREEK ESTATES HOMEOWNERS ASSOCIATION, INC.

**Current Principal Place of Business:**

3385 OLD KEYSTONE RD.  
TARPON SPRINGS, FL 34688

**New Principal Place of Business:**

630 CHESTNUT STREET  
CLEARWATER, FL 33756

**Current Mailing Address:**

3385 OLD KEYSTONE RD.  
TARPON SPRINGS, FL 34688

**New Mailing Address:**

630 CHESTNUT STREET  
CLEARWATER, FL 33756

**FEI Number:** 05-0625226

**FEI Number Applied For ( )**

**FEI Number Not Applicable ( )**

**Certificate of Status Desired (X)**

**Name and Address of Current Registered Agent:**

O'RYAN, CHRISTIAN F.  
2701 N. ROCKY POINT DR., STE. 900  
TAMPA, FL 33607 US

**Name and Address of New Registered Agent:**

BAUMGART, WILLIAM H  
630 CHESTNUT STREET  
CLEARWATER, FL 33756 US

The above named entity submits this statement for the purpose of changing its registered office or registered agent, or both, in the State of Florida.

SIGNATURE: WILLIAM H. BAUMGART

10/26/2011

Electronic Signature of Registered Agent

Date

**OFFICERS AND DIRECTORS:**

Title: PT  
Name: BAUMGART, WILLIAM H  
Address: 630 CHESTNUT STREET  
City-St-Zip: CLEARWATER, FL 33756

Title: VS  
Name: MCCOMAS, DAVID  
Address: 630 CHESTNUT STREET  
City-St-Zip: CLEARWATER, FL 33756

I hereby certify that the information indicated on this report or supplemental report is true and accurate and that my electronic signature shall have the same legal effect as if made under oath; that I am an officer or director of the corporation or the receiver or trustee empowered to execute this report as required by Chapter 617, Florida Statutes; and that my name appears above, or on an attachment with all other like empowered.

SIGNATURE: WILLIAM H. BAUMGART

P

10/26/2011

Electronic Signature of Signing Officer or Director

Date