## 2009 LIMITED LIABILITY COMPANY ANNUAL REPORT

## DOCUMENT# M05000003627

Entity Name: THE LANDING, LLC

**FILED** Mar 23, 2009 Secretary of State

**Current Principal Place of Business: New Principal Place of Business:** 

4529 KINGSMERE 3626 4TH AVE NE

SARASOTA, FL 34235 US BRADENTON, FL 34208 US

**Current Mailing Address: New Mailing Address:** 

4529 KINGSMERE 3626 4TH AVE NE

SARASOTA, FL 34235 US BRADENTON, FL 34208 US

FEI Number: 06-1460960 FEI Number Applied For ( ) FEI Number Not Applicable ( ) Certificate of Status Desired ( )

Name and Address of Current Registered Agent: Name and Address of New Registered Agent:

ANDERSON, GERALDINE ANDERSON-GETSAY, GERALDINE 3626 4TH AVE NE 4529 KINGSMERE

SARASOTA, FL 34235 BRADENTON, FL 34208 US US

The above named entity submits this statement for the purpose of changing its registered office or registered agent, or both, in the State of Florida.

SIGNATURE: GERALDINE ANDERSON-GETSAY 03/23/2009

> Electronic Signature of Registered Agent Date

## MANAGING MEMBERS/MANAGERS: ADDITIONS/CHANGES:

MGR Title: (X) Change ( ) Addition () Delete ANDERSON-GETSAY, GERALDINE ANDERSON, GERALDINE Name: Name:

4529 KINGSMERE Address: 3626 4TH AVE NE Address: SARASOTA, FL 34235 US BRADENTON, FL 34208 US

City-St-Zip: City-St-Zip:

( ) Delete Title: Title: () Change () Addition

ANDERSON, JOHN JR Name: Name: Address: 3820 BAYTREE ROAD Address: City-St-Zip: SARASOTA, FL 34240 US City-St-Zip:

Title: PTR () Delete Title: () Change () Addition

TERRY, CORRINE LEE Name: Name: 13 PERCHERON TR Address: Address: City-St-Zip: WHITE, GA 30184 US City-St-Zip:

Title: PTR ( ) Delete Title: () Change () Addition

ANDERSON, CHRISTOPHER Name: Name: Address: 2 DEVITT RD Address: City-St-Zip: OLD LYME, CT 06371 US City-St-Zip:

I hereby certify that the information supplied with this filing does not qualify for the exemption stated in Chapter 119, Florida Statutes. I further certify that the information indicated on this report is true and accurate and that my electronic signature shall have the same legal effect as if made under oath; that I am a managing member or manager of the limited liability company or the receiver or trustee empowered to execute this report as required by Chapter 608, Florida Statutes.

SIGNATURE: GERALDINE ANDERSON-GETSAY 03/23/2009