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FROM: BUSINESS FILINGS ACCT#: 105256001620
CONTACT: RICHARD OSTER
PHONE: (608)251-6600 FAX #: (608)251-6907

NAME: TSG INTERNATIONAL, LLC
AUDIT NUMBER... H98000004528
DOC TYPE..........LIMITED LIABILITY COMPANY
CERT. OF STATUS 1 PAGES....... 1
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ARTICLES OF ORGANIZATION OF TSG International, LLC

ARTICLE I NAME

The name of the limited liability company shall be: TSG International, LLC.

ARTICLE II PRINCIPAL OFFICE

The principal place of business and mailing address of this Limited Liability Company shall be: 17160-1 Hawks Nest, Ft. Meyers, FL 33908.

ARTICLE III INITIAL REGISTERED AGENT & STREET ADDRESS

The name and address of the initial registered agent is: Gary Doppes, 17160-1 Hawks Nest, Ft. Meyers, FL 33908.

ARTICLE IV DURATION

The duration for the limited liability company shall be: 12/31/2047.

ARTICLE V MANAGERS

The name and address of the manager of the Limited Liability Company is:
Gary Doppes, 17160-1 Hawks Nest, Ft. Meyers, FL 33908

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Prepared by Richard Oster, 214 North Henry Street, Suite 201, Madison, WI 53703. (608) 251-6600.

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AFFIDAVIT OF MEMBERSHIP AND CONTRIBUTIONS

The undersigned member or authorized representative of a member of TSG International, LLC deposes and says:

1) the above named limited liability company has at least two members.

2) the total amount of cash contributed by the members are: $15,000.00

3) if any, the agreed value of property other than cash contributed by members is: $____
A description of the property is attached and made a part hereto.

4) the amount of cash or property anticipated to be contributed by members is $100,000.00

5) the total amounts of 2,3 and 4 is $115,000

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Signature of a member or authorized representative of a member

CERTIFICATE OF DESIGNATION OF REGISTERED AGENT/REGISTERED OFFICE

PURSUANT TO THE PROVISIONS OF SECTION 608.415, FLORIDA STATUTES, THE UNDERSIGNED CORPORATION, ORGANIZED UNDER THE LAWS OF THE STATE OF FLORIDA, SUBMITS THE FOLLOWING STATEMENT IN DESIGNATING THE REGISTERED OFFICE/REGISTERED AGENT, IN THE STATE OF FLORIDA.

The name of the limited liability company is: TSG International, LLC.

The name and address of the registered agent and office is: Gary Doppes, 17160-1 Hawks Nest, Ft. Meyers, 33908.

Having been named as registered agent and to accept service of process for the above stated corporation at the place designated in this certificate, I hereby accept the appointment as registered agent and agree to act in this capacity. I further agree to comply with the provisions of all statutes relating to the proper and complete performance of my duties, and I am familiar with and accept the obligations of my position as registered agent.

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Signature: Gary Doppes

Gary Doppes

Date: 2/27/98