

J. BRYAN MAY 16 2006

COVER LETTER

T4: Registration Section
Division of Corporations

SUBJECT: Quebecor World Central Florida Press, L.C.
(Name of Limited Liability Company)

The enclosed Articles of Amendment and fee(s) are submitted for filing.

Please return all correspondence concerning this matter to the following:

Carmelle Lamarre
(Name of Person)

Quebecor World, Inc.
(Firm/Company)

612 Saint-Jacques
(Address)

Montreal, QC H3C 4M8
(City/State and Zip Code)

FILED STATE
SECRETARY OF CORPORATIONS
DIVISION OF CORPORATIONS
05 MAY 15 AM 9:42

For further information concerning this matter, please call:

Carmelle Lamarre
(Name of Person)

at (514) 877-5334 #4394
(Area Code & Daytime Telephone Number)

Enclosed is a check for the following amount:

☐ \$25.00 Filing Fee

☐ \$30.00 Filing Fee &
Certificate of Status

☒ \$55.00 Filing Fee &
Certified Copy
(additional copy is enclosed)

☐ \$60.00 Filing Fee,
Certificate of Status
& Certified Copy
(additional copy is enclosed)

MAILING ADDRESS:
Registration Section
Division of Corporations
P.O. Box 6327
Tallahassee, FL 32314

STREET/COURIER ADDRESS:
Registration Section
Division of Corporations
Clifton Building
2661 Executive Center Circle
Tallahassee, FL 32301



FLORIDA DEPARTMENT OF STATE
Division of Corporations

April 11, 2006

CARMELLE LAMARREE
QUEBECOR WORLD, INC.
612 SAINT-JACQUES
MONTREAL, QC H3C 4M8,

SUBJECT: QUEBECOR WORLD CENTRAL FLORIDA PRESS, L.C.
Ref. Number: L93000000100

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DIVISION OF CORPORATIONS
06 MAY 15 AM 9:42

We received your document with check #1433793 in the amount of \$580.00 to file Amendment to change name. We retained your document but returned your check the correct fee needed to file and get a certified copy is \$55.00.

If you have any questions concerning the filing of your document, please call (850) 245-6043.

Joey Bryan
Document Specialist

Letter Number: 506A00024485

ARTICLES OF AMENDMENT
TO
ARTICLES OF ORGANIZATION
OF

Quebecor World Central Florida Press, L.C.

(Present Name)

(A Florida Limited Liability Company)

FIRST: The Articles of Organization were filed on March 12, 1993 and assigned
document number L93000000100

SECOND: This amendment is submitted to amend the following:

The name of the limited liability company is hereby changed to:

Quebecor World Orlanda, L.C.

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DIVISION OF CORPORATIONS
06 MAY 15 AM 9:42

Dated: February 15, 2006



Signature of a member or authorized representative of a member

Marie-É. Chlumecky

Typed or printed name of signee

Filing Fee: 525.00

**CONSENT IN LIEU OF A MEETING
OF THE MEMBERS OF
QUEBECOR WORLD CENTRAL FLORIDA PRESS, L.C.**

The undersigned, being all of the members of Quebecor World Central Florida Press, L.C., a Florida limited liability company (the "Company"), hereby consent to the adoption of the following resolutions as of the 15th day of February, 2006, with the same force and effect as if such resolutions had been duly adopted at a meeting of the members, and hereby waive all notice of a meeting and the holding of any meeting to act upon such resolutions, and direct that this Written Consent be inserted in the minute book of the Company:

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DIVISION OF CORPORATIONS
06 MAY 15 AM 9:42

WHEREAS, the Board has deemed it advisable and in the best interest of the Company to amend the Articles of Organization (the "Articles") of the Company to change the name of the Company to "Quebecor World Orlando, L.C."

NOW, THEREFORE, BE IT RESOLVED, that the Articles of the Company be amended to change the name of the Company to "Quebecor World Orlando, L.C.", as set forth in the amendment to the Articles of the Company (the "Amendment") heretofore presented or made advisable to the members.

FURTHER RESOLVED, that the officers of the Company be, and each of them hereby is, authorized and directed to prepare, execute and file, in the name and on behalf of the Company, the Amendment, with such modifications or additions as such officer or officers may deem necessary, advisable or appropriate to effectuate the foregoing resolutions.

IN WITNESS WHEREOF, the undersigned has executed this Consent as of the date first set forth above.

**QUEBECOR WORLD LANMAN
COMPANIES INC.**

By: 

Name: Jacques Mallette
Title: Executive Vice President

**QUEBECOR WORLD LANMAN
LITHOTECH INC.**

By: 

Name: Jacques Mallette
Title: Executive Vice President

**QUEBECOR WORLD LANMAN
COMPANIES INC.**

By: 

Name: Marie-É. Chlumecky
Title: Corporate Secretary

**QUEBECOR WORLD LANMAN
LITHOTECH INC.**

By: 

Name: Marie-É. Chlumecky
Title: Corporate Secretary

**CONSENT IN LIEU OF A MEETING
OF THE BOARD OF DIRECTORS OF
QUEBECOR WORLD CENTRAL FLORIDA PRESS, L.C.**

The undersigned, being all of the Directors of Quebecor World Central Florida Press, L.C., a Florida limited liability company (the "Company"), hereby consent to the adoption of the following resolutions as of the February 15, 2006, with the same force and effect as if such resolutions had been duly adopted at a meeting of the Board of Directors, and hereby waive all notice of a meeting and the holding of any meeting to act upon such resolutions, and direct that this Written Consent be inserted in the minute book of the Company:

WHEREAS, the Board deems it advisable and in the best interest of the Company to amend the Articles of Organization (the "Articles") of the Company to change the name of the Company to "Quebecor World Orlando, L.C."

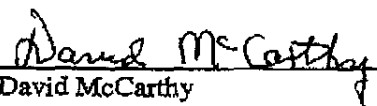
NOW, THEREFORE, BE IT RESOLVED, that, subject to obtaining the requisite members approval, the Articles of the Company be amended to change the name of the Company to "Quebecor World Orlando, L.C.", as set forth in the amendment to the Articles of the Company (the "Amendment") heretofore presented or made advisable to the members of the Board.

RESOLVED FURTHER, that the Amendment be submitted to the members of the Company for their consideration and approval.

RESOLVED FURTHER, that, subject to the approval by the members of the Company of the Amendment, the officers of the Company be, and each of them hereby is, authorized and directed to prepare, execute and file, in the name and on behalf of the Company, the Amendment, with such modifications or additions as such officer or officers may deem necessary, advisable or appropriate to effectuate the foregoing resolutions.

This Consent may be executed in one or more counterparts, each of which shall be deemed to be an original, but all of which together shall constitute one and the same instrument.

IN WITNESS WHEREOF, the undersigned have executed this Consent as of the date first set forth above.


David McCarthy

Robert Stepusin

Michèle Bolduc

FILED
SECRETARY OF CORPORATIONS
06 MAY 15 AM 9:12

**CONSENT IN LIEU OF A MEETING
OF THE BOARD OF DIRECTORS OF
QUEBECOR WORLD CENTRAL FLORIDA PRESS, L.C.**

The undersigned, being all of the Directors of Quebecor World Central Florida Press, L.C., a Florida limited liability company (the "Company"), hereby consent to the adoption of the following resolutions as of the February 15, 2006, with the same force and effect as if such resolutions had been duly adopted at a meeting of the Board of Directors, and hereby waive all notice of a meeting and the holding of any meeting to act upon such resolutions, and direct that this Written Consent be inserted in the minute book of the Company:

WHEREAS, the Board deems it advisable and in the best interest of the Company to amend the Articles of Organization (the "Articles") of the Company to change the name of the Company to "Quebecor World Orlando, L.C."

NOW, THEREFORE, BE IT RESOLVED, that, subject to obtaining the requisite members approval, the Articles of the Company be amended to change the name of the Company to "Quebecor World Orlando, L.C.", as set forth in the amendment to the Articles of the Company (the "Amendment") heretofore presented or made advisable to the members of the Board.

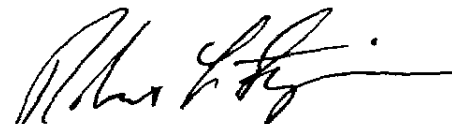
RESOLVED FURTHER, that the Amendment be submitted to the members of the Company for their consideration and approval.

RESOLVED FURTHER, that, subject to the approval by the members of the Company of the Amendment, the officers of the Company be, and each of them hereby is, authorized and directed to prepare, execute and file, in the name and on behalf of the Company, the Amendment, with such modifications or additions as such officer or officers may deem necessary, advisable or appropriate to effectuate the foregoing resolutions.

This Consent may be executed in one or more counterparts, each of which shall be deemed to be an original, but all of which together shall constitute one and the same instrument.

IN WITNESS WHEREOF, the undersigned have executed this Consent as of the date first set forth above.

David McCarthy



Robert Stepusin

Michèle Bolduc

FILED
SECRETARY OF STATE
DIVISION OF CORPORATIONS
06 MAY 15 AM 9:42

**CONSENT IN LIEU OF A MEETING
OF THE BOARD OF DIRECTORS OF
QUEBECOR WORLD CENTRAL FLORIDA PRESS, L.C.**

The undersigned, being all of the Directors of Quebecor World Central Florida Press, L.C., a Florida limited liability company (the "Company"), hereby consent to the adoption of the following resolutions as of the February 15, 2006, with the same force and effect as if such resolutions had been duly adopted at a meeting of the Board of Directors, and hereby waive all notice of a meeting and the holding of any meeting to act upon such resolutions, and direct that this Written Consent be inserted in the minute book of the Company:

WHEREAS, the Board deems it advisable and in the best interest of the Company to amend the Articles of Organization (the "Articles") of the Company to change the name of the Company to "Quebecor World Orlando, L.C."

NOW, THEREFORE, BE IT RESOLVED, that, subject to obtaining the requisite members approval, the Articles of the Company be amended to change the name of the Company to "Quebecor World Orlando, L.C.", as set forth in the amendment to the Articles of the Company (the "Amendment") heretofore presented or made advisable to the members of the Board.

RESOLVED FURTHER, that the Amendment be submitted to the members of the Company for their consideration and approval.


RESOLVED FURTHER, that, subject to the approval by the members of the Company of the Amendment, the officers of the Company be, and each of them hereby is, authorized and directed to prepare, execute and file, in the name and on behalf of the Company, the Amendment, with such modifications or additions as such officer or officers may deem necessary, advisable or appropriate to effectuate the foregoing resolutions.

This Consent may be executed in one or more counterparts, each of which shall be deemed to be an original, but all of which together shall constitute one and the same instrument.

IN WITNESS WHEREOF, the undersigned have executed this Consent as of the date first set forth above.

David McCarthy

Robert Stepusin



Michèle Bolduc

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SECRETARY OF CORPORATIONS
06 MAR 15 AM 9:42

**CONSENT IN LIEU OF A MEETING
OF THE MEMBERS OF
QUEBECOR WORLD CENTRAL FLORIDA PRESS, L.C.**

The undersigned, being all of the Members of Quebecor World Central Florida Press, L.C., a Florida Limited Liability Company (the "Company"), hereby consent to the adoption of the following resolutions, as of the 30th day of December, 2005, with the same force and effect as if such resolutions had been duly adopted at a meeting of the Members, and hereby waive all notice of a meeting and the holding of any meeting to act upon such resolutions, and direct that this Consent be inserted in the minute book of the Company:

RESOLVED that the resignation of Hugues Simard as Director of the Company be, and it hereby is, accepted as of the date hereof;

FURTHER RESOLVED that the resignation of Edmund Piotroski as Director of the Company be, and it hereby is, accepted as of December 2, 2005;

FURTHER RESOLVED that the Robert Stepusin be, and he hereby is, elected as of the date hereof as Director of the Company, to serve until a successor shall be elected and qualified;

FURTHER RESOLVED that the Michèle Bolduc be, and she hereby is, elected as of the date hereof as Director of the Company, to serve until a successor shall be elected and qualified; and

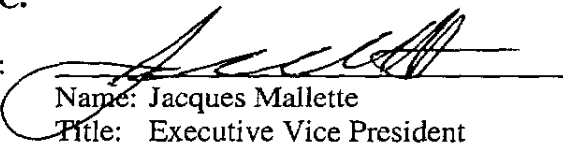
FURTHER RESOLVED that as of the date hereof the following constitute all of the Directors of the Company:

David McCarthy
Robert Stepusin
Michèle Bolduc


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06 MAY 15 AM 9:42

IN WITNESS WHEREOF, the undersigned has executed this Consent as of the date first set forth above.

**QUEBECOR WORLD LANMAN COMPANIES
INC.**

By: 
Name: Jacques Mallette
Title: Executive Vice President

**QUEBECOR WORLD LANMAN COMPANIES
INC.**

By: 
Name: Marie-É. Chlumecky
Title: Corporate Secretary

**QUEBECOR WORLD LANMAN LITHOTECH
INC.**

By: 
Name: Jacques Mallette
Title: Executive Vice President

**QUEBECOR WORLD LANMAN LITHOTECH
INC.**

By: 
Name: Marie-É. Chlumecky
Title: Corporate Secretary

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