

**Electronic Articles of Organization  
For  
Florida Limited Liability Company**

L13000047347  
FILED 8:00 AM  
April 01, 2013  
Sec. Of State  
nculligan

**Article I**

The name of the Limited Liability Company is:

ALENA HOSPITALITY UCF, LLC

**Article II**

The street address of the principal office of the Limited Liability Company is:

12125 HIGH TECH AVENUE  
ORLANDO, FL. US 32817

The mailing address of the Limited Liability Company is:

7335 WEST SAND LAKE ROAD  
SUITE 390  
ORLANDO, FL. US 32819

**Article III**

The purpose for which this Limited Liability Company is organized is:

ANY AND ALL LAWFUL BUSINESS.

**Article IV**

The name and Florida street address of the registered agent is:

WILLIAM R HUSEMAN ESQ  
7335 WEST SAND LAKE ROAD  
SUITE 390  
ORLANDO, FL. 32819

Having been named as registered agent and to accept service of process for the above stated limited liability company at the place designated in this certificate, I hereby accept the appointment as registered agent and agree to act in this capacity. I further agree to comply with the provisions of all statutes relating to the proper and complete performance of my duties, and I am familiar with and accept the obligations of my position as registered agent.

Registered Agent Signature: WILLIAM HUSEMAN

## **Article V**

The name and address of managing members/managers are:

Title: MGRM  
ALENA HOSPITALITY, LLC  
7335 WEST SAND LAKE ROAD, SUITE 390  
ORLANDO, FL. 32819 US

Title: MGR  
WILLIAM R HUSEMAN ESQ  
7335 WEST SAND LAKE ROAD, SUITE 390  
ORLANDO, FL. 32819 US

Title: MGR  
NIKESH A PATEL  
7335 WEST SAND LAKE ROAD, SUITE 390  
ORLANDO, FL. 32819 US

Title: MGRM  
TIMOTHY G FISHER  
7335 WEST SAND LAKE ROAD, SUITE 390  
ORLANDO, FL. 32819 US

Title: MGR  
VARESH R PATEL DR.  
7335 WEST SAND LAKE ROAD, SUITE 390  
ORLANDO, FL. 32819 US

## **Article VI**

The effective date for this Limited Liability Company shall be:

04/01/2013

Signature of member or an authorized representative of a member

Electronic Signature: WILLIAM HUSEMAN

I am the member or authorized representative submitting these Articles of Organization and affirm that the facts stated herein are true. I am aware that false information submitted in a document to the Department of State constitutes a third degree felony as provided for in s.817.155, F.S. I understand the requirement to file an annual report between January 1st and May 1st in the calendar year following formation of the LLC and every year thereafter to maintain "active" status.

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