

2012 LIMITED LIABILITY COMPANY ANNUAL REPORT

DOCUMENT# L11000000191

FILED
Feb 13, 2012
Secretary of State

Entity Name: SARASOTA CENTER FOR DIGESTIVE DISEASE, LLC

Current Principal Place of Business:

3325 SOUTH TAMIMAI TRAIL, SUITE 200
SARASOTA, FL 34239

New Principal Place of Business:

Current Mailing Address:

3325 SOUTH TAMIMAI TRAIL, SUITE 200
SARASOTA, FL 34239

New Mailing Address:

FEI Number: 59-2686016

FEI Number Applied For ()

FEI Number Not Applicable ()

Certificate of Status Desired ()

Name and Address of Current Registered Agent:

KHAZANCHI, ARUN M.D.
105 TRIPLE DIAMOND BLVD., SUITE 201
NORTH VENICE, FL 34275 US

Name and Address of New Registered Agent:

The above named entity submits this statement for the purpose of changing its registered office or registered agent, or both, in the State of Florida.

SIGNATURE: _____

Electronic Signature of Registered Agent

Date

MANAGING MEMBERS/MANAGERS:

Title: MGRM
Name: FLORIDA DIGESTIVE HEALTH SPECIALISTS, LLP
Address: 105 TRIPLE DIAMOND BLVD., SUITE 201
City-St-Zip: NORTH VENICE, FL 34275

I hereby certify that the information indicated on this report is true and accurate and that my electronic signature shall have the same legal effect as if made under oath; that I am a managing member or manager of the limited liability company or the receiver or trustee empowered to execute this report as required by Chapter 608, Florida Statutes.

SIGNATURE: SUSAN MCCARTHY

OM

02/13/2012

Electronic Signature of Signing Managing Member, Manager, or Authorized Representative / Date