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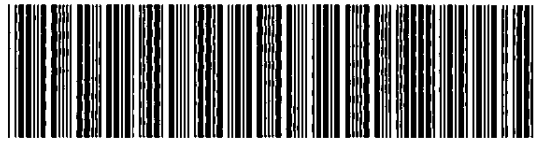
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ITERA USA, Inc.

9995 Gate Parkway N., Suite 400
Jacksonville, FL 32246, USA
Tel.: 904-996-8800, Fax 904-996-8805
www.itera.com

July 8, 2009

VIA UPS

Registration Section
Division of Corporations
Clifton Building
2661 Executive Center Circle
Tallahassee, FL 32301

Re: GREEN CHEM HOLDINGS, LLC

Dear Sir or Madam:

The enclosed Articles of Organization and fees are submitted for filing:

Please return all correspondence concerning this matter to the following:

Dennis A. Foster
ITERA USA, INC.
9995 Gate Parkway N., Suite 400
Jacksonville, FL 32246
barbrat@itera.com or dafoster@itera.com

For further information concerning this matter, please call or email:

Barbra Tinkle at (904) 996-8800; email: barbrat@itera.com.

Enclosed is a check in the amount of \$155.00 for filing fee and a Certified Copy.

Very truly yours,


Barbra Tinkle
Legal Assistant

**ARTICLES OF ORGANIZATION FOR
GREEN CHEM HOLDINGS, LLC**

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ARTICLE I – NAME

The name of the Limited Liability Company is:

GREEN CHEM HOLDINGS, LLC

ARTICLE II – ADDRESS

The mailing address and street address of the principal office of the Limited Liability Company is:

9995 Gate Parkway N., Suite 400
Jacksonville, FL 32246

ARTICLES III – REGISTERED AGENT & REGISTERED OFFICE

The name and the Florida street address of the registered agent are:

Dennis A. Foster
9995 Gate Parkway N., Suite 400
Jacksonville, FL 32246

Having been named as registered agent and to accept service of process for the above stated limited liability company at the place designated in this certificate, I hereby accept the appointment as registered agent and agree to act in this capacity. I further agree to comply with the provisions of all statutes relating to the proper and complete performance of my duties, and I am familiar with and accept the obligations of my position as registered agent as provided for in Chapter 608, F.S.


Registered Agent's Signature


ARTICLE IV – MANAGEMENT

The Limited Liability Company is to be managed by its members and is, therefore, a member-managed company.

The name and address of each Member Manager is as follows:

<u>Title:</u>	<u>Name and address:</u>
MGRM	Dennis A. Foster 9995 Gate Parkway N., Suite 400 Jacksonville, FL 32246
MGRM	Lisa M. Kavalieros 9995 Gate Parkway N., Suite 400 Jacksonville, FL 32246
MGRM	Raissa M. Frenkel 9995 Gate Parkway N., Suite 400 Jacksonville, FL 32246
MGRM	William E. Chattin 9995 Gate Parkway N., Suite 400 Jacksonville, FL 32246
MGRM	Steven M. Sisselman 9995 Gate Parkway N., Suite 400 Jacksonville, FL 32246
MGRM	Theodoros I. Kavalieros 9995 Gate Parkway N., Suite 400 Jacksonville, FL 32246

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Dennis A. Foster, Member

(In accordance with section 608.408(3), Florida Statutes, the execution of this document constitutes an affirmation under the penalties of perjury that the facts stated herein are true.)