

# 2012 LIMITED LIABILITY COMPANY ANNUAL REPORT

DOCUMENT# L08000097722

Entity Name: PREMIER SARASOTA, LLC

FILED  
Feb 02, 2012  
Secretary of State

**Current Principal Place of Business:**

4300 GULF SHORE BLVD. N.  
NAPLES, FL 34103

**New Principal Place of Business:**

**Current Mailing Address:**

4300 GULF SHORE BLVD. N.  
NAPLES, FL 34103

**New Mailing Address:**

FEI Number: 26-3552939

FEI Number Applied For ( )

FEI Number Not Applicable ( )

Certificate of Status Desired ( )

**Name and Address of Current Registered Agent:**

ZUNDEL, ROBERT C JR  
4001 TAMiami TRAIL NORTH  
SUITE 250  
NAPLES, FL 34103 US

**Name and Address of New Registered Agent:**

The above named entity submits this statement for the purpose of changing its registered office or registered agent, or both, in the State of Florida.

SIGNATURE:

Electronic Signature of Registered Agent

Date

**MANAGING MEMBERS/MANAGERS:**

Title: P  
Name: GREEN, JUDITH A  
Address: 4200 GULF SHORE BLVD. N.  
City-St-Zip: NAPLES, FL 34103

Title: V  
Name: BRADWAY, LINDA  
Address: 4200 GULF SHORE BLVD. N.  
City-St-Zip: NAPLES, FL 34103

Title: V  
Name: EMRICK, JOHANNA  
Address: 4200 GULF SHORE BLVD N  
City-St-Zip: NAPLES, FL 34103

Title: MGRM  
Name: GUTMAN, HOWARD B  
Address: 4200 GULF SHORE BLVD N  
City-St-Zip: NAPLES, FL 34103

Title: V  
Name: BURKE PHILLIPS, MICHELLE  
Address: 4300 GULF SHORE BLVD N  
City-St-Zip: NAPLES, FL 34103

I hereby certify that the information indicated on this report is true and accurate and that my electronic signature shall have the same legal effect as if made under oath; that I am a managing member or manager of the limited liability company or the receiver or trustee empowered to execute this report as required by Chapter 608, Florida Statutes.

SIGNATURE: HOWARD B GUTMAN

MGRM

02/02/2012

Electronic Signature of Signing Managing Member, Manager, or Authorized Representative / Date