

**Electronic Articles of Organization
For
Florida Limited Liability Company**

L07000009994
FILED 8:00 AM
January 26, 2007
Sec. Of State
ncausseauX

Article I

The name of the Limited Liability Company is:

PALMER ALUMINUM LLC

Article II

The street address of the principal office of the Limited Liability Company is:

1321 SUMNER STREET
AUBURNDALE, FL. 33823

The mailing address of the Limited Liability Company is:

1321 SUMNER STREET
AUBURNDALE, FL. 33823

Article III

The purpose for which this Limited Liability Company is organized is:

ANY AND ALL LAWFUL BUSINESS.

Article IV

The name and Florida street address of the registered agent is:

JOHN D PALMER
1321 SUMNER STREET
AUBURNDAL, FL. 33823

Having been named as registered agent and to accept service of process for the above stated limited liability company at the place designated in this certificate, I hereby accept the appointment as registered agent and agree to act in this capacity. I further agree to comply with the provisions of all statutes relating to the proper and complete performance of my duties, and I am familiar with and accept the obligations of my position as registered agent.

Registered Agent Signature: JOHN PALMER

Article V

The name and address of managing members/managers are:

Title: MGRM
JOHN D PALMER
1321 SUMNER STREET
AUBURNDALE, FL. 33823

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Article VI

The effective date for this Limited Liability Company shall be:

01/26/2007

Signature of member or an authorized representative of a member

Signature: JOHN PALMER