

**Electronic Articles of Organization
For
Florida Limited Liability Company**

L06000119644
FILED 8:00 AM
December 15, 2006
Sec. Of State
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Article I

The name of the Limited Liability Company is:

COMMERCIAL EXTRUSION MANUFACTURING, LLC

Article II

The street address of the principal office of the Limited Liability Company is:

1909 N.E. 25TH AVENUE
OCALA, FL. US 34470

The mailing address of the Limited Liability Company is:

1909 N.E. 25TH AVENUE
OCALA, FL. US 34470

Article III

The purpose for which this Limited Liability Company is organized is:

ANY AND ALL LAWFUL BUSINESS.

Article IV

The name and Florida street address of the registered agent is:

HENDRY, STONER, CALANDRINO & BROWN, P.A.
20 N. ORANGE AVENUE
SUITE 600
ORLANDO, FL. 32801

Having been named as registered agent and to accept service of process for the above stated limited liability company at the place designated in this certificate, I hereby accept the appointment as registered agent and agree to act in this capacity. I further agree to comply with the provisions of all statutes relating to the proper and complete performance of my duties, and I am familiar with and accept the obligations of my position as registered agent.

Registered Agent Signature: ROBERT R. HENDRY

Article V

The name and address of managing members/managers are:

Title: MGR
BRIAN LAWTON
1605 NORFOLK AVENUE
THE VILLAGES, FL. 32162 US

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Article VI

The effective date for this Limited Liability Company shall be:

12/15/2006

Signature of member or an authorized representative of a member

Signature: ROBERT R. HENDRY (ON BEHALF OF MEMBER)